#### AMT PRODUCT STANDARD

Doc No:	AS-09509-07	Doc Rev: 7.0
Title:	SPECIFICATIONS OF ANALOG RESISTIVE	Released:
	TOUCH SCREEN	Apr.30,2004
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Analog Touch Screen Specification

Manufacture: Apex Material Technology Corp.

Part No.: 9509

#### 1. Mechanical Dimensions and Construction

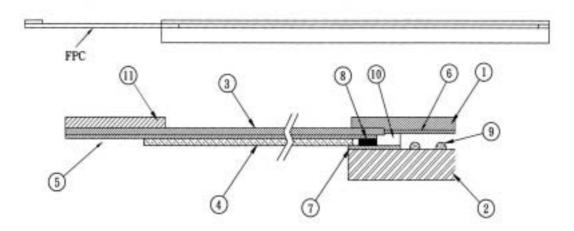
1.1 General: Analog Resistive touch screen is laminated by ITO PET to ITO glass.

1.2 Construction:

Item	Description	Material	Remarks
	ITO PET	ITO PET Film	Antiglare coating
1	(Top layer)		Surface hardness: 3H
			Resistance:300~600 /
	ITO Patterned Glass	1.10mm ITO Glass	Resistance:300~600 /
2	(Bottom layer)		
3	Tail Base	Kapton	Separated Tail
4	Tail Coverlay	Kapton	
5	Conductor	Copper	
6	Top layer circuit	Silver ink	
7	Bottom layer circuit	Silver ink	
8	Layer to layer contacted	Silver ink	
9	Dot spacer	UV Cure ink	
10	Isolation Layer	Isolation Adhesive	
11	Stiffener	PET Film	

Remark: This model is with ANR design.

Touch screen side view:



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#### 1.3 Input Method and Activation Force

Input Method	Average Activation Force
1.6mm dia. Delrin stylus	0.10~0.70N
16mm dia. Silicon "finger"	0.10~0.80N

#### 2. Typical Optical Characteristics

- 2.1 Visible Light Transmission: >80%
- 2.2 Haze: < 13%

#### 3. Electrical Specifications

- 3.1 Operating Voltage: 5.5V or less
- 3.2 Contact current: 20mA (maximum)
- 3.3 Circuit close resistance: X: 400~1000

Y:200~650

- 3.4 Circuit open resistance: > 10M at 25VDC
- 3.5 Contact bounce: < 10ms
- 3.6 Linear Test : <1.5 %
- 3.7 Capacitance: 100nF(maximum)

#### 4. Linearity

#### 4.1 Linear Test Specification

Direction X: <1.5 %

Direction Y: <1.5 %

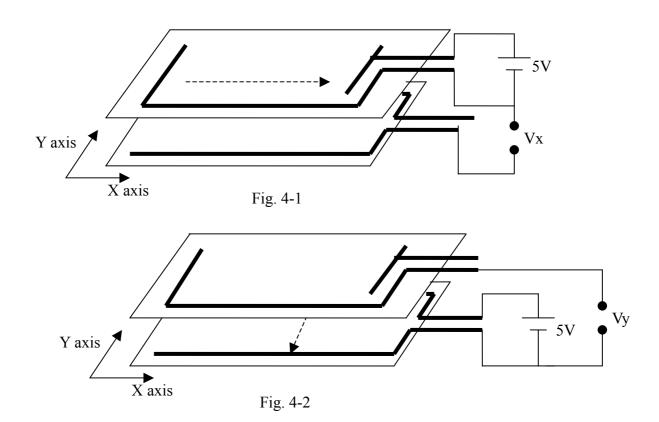
#### 4.2 Linearity Test

Apply voltage (DC5V) to upper (or lower) electrodes, output voltage Vx (see Fig.4-1) or Vy (see Fig.4-2) on the other electrodes is measured at every regular intervals.

Linearity is the value of max. error voltage (see Fig. 4-3).

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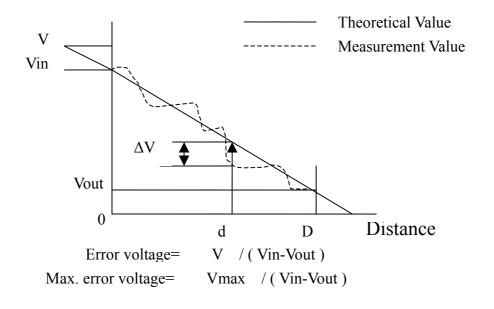


Fig. 4-3

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#### 5. Environment Specification

5.1 Operating Temperature  $-10^{\circ} \text{ C} \sim +60^{\circ} \text{ C}$ 

Humidity less than 80% RH

No dew condensation

5.2 Storage Temperature  $-40^{\circ} \text{ C} \sim +80^{\circ} \text{ C}$ 

at Ambient Humidity

#### 6. Reliability Test

#### 6.1 Exposure to high temperature

Touch panel is put into a test machine at the condition of 80 for 120 hours. Then it is left at the room temperature for 24 hours or more. The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

- Linearity test: as Sec. 3.6

#### 6.2 Exposure to low temperature

Touch panel is put into a test machine at the condition of -40 for 120 hours. Then it is left at the room temperature for 24 hours or more. The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

- Linearity test: as Sec. 3.6

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#### 6.3 Exposure to constant temperature and humidity

Touch panel is put into a test machine at the condition of 60 , 90%RH for 120 hours. Then it is left at the room temperature for 24 hours or more. The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

- Linearity test: as Sec. 3.6

#### 6.4 Thermal Shock

Touch panel is put into a test machine at the condition of -40 for 30 minutes, and then 80 for 30 minutes. The process is repeated by 10 cycles. Then it is left at the room temperature for 24 hours or more. The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

- Linearity test: as Sec. 3.6

#### 7. Durability test:

#### 7.1 Finger touches

Touch panel is hit 10 millions times with a silicone rubber of R8 finger(see Fig.7-1), hitting rate is by 250g at 2 times per second. The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

-Linearity test: as Sec. 3.6

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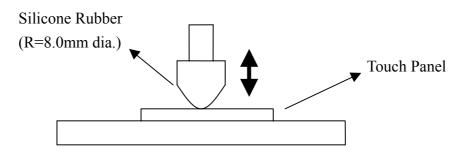


Fig. 7-1

#### 7.2 Stylus writing

Touch panel is drawn by R0.8 Derlin stylus pen, at 250g forces, repeat one inch by 100K times(see Fig.7-2). The measurement must satisfy the following:

- Circuit close resistance: as Sec. 3.3

- Circuit open resistance: as Sec. 3.4

- Contact bounce: as Sec. 3.5

- Linearity test: as Sec. 3.6

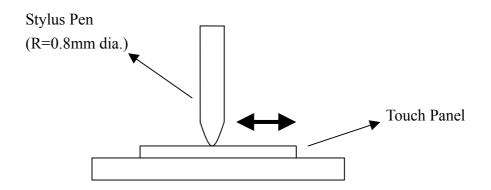


Fig. 7-2

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#### 8. Optical Performance

- 8.1 Optical inspection method and optical defect standards refer to AMT document. A001updated version; "Touch Screen Optical Quality Standard."
- 8.2 Outside to Viewing Area: any optical defected in this area need to be ignored if no effected to touch screen function.
- 8.3 Others
  - 8.3.1 Always store the touch screen in its original shipping container under normal conditions(20~25 65%RH)
  - 8.3.2 All specifications subject to change without notice.