

AMC1311x High-Impedance, 2-V Input, Reinforced Isolated Amplifiers

1 Features

- 2-V, High-Impedance Input Voltage Range Optimized for Isolated Voltage Measurement
- Low Offset Error and Drift:
 - AMC1311B: $\pm 1.5 \text{ mV}$ (max), $\pm 15 \mu\text{V}/^\circ\text{C}$ (max)
 - AMC1311: $\pm 9.9 \text{ mV}$ (max), $\pm 20 \mu\text{V}/^\circ\text{C}$ (typ)
- Fixed Gain: 1
- Very Low Gain Error and Drift:
 - AMC1311B: $\pm 0.3\%$ (max), $\pm 45 \text{ ppm}/^\circ\text{C}$ (max)
 - AMC1311: $\pm 1\%$ (max), $\pm 30 \text{ ppm}/^\circ\text{C}$ (typ)
- Low Nonlinearity and Drift: 0.01%, 1 ppm/ $^\circ\text{C}$ (typ)
- 3.3-V Operation on High-Side (AMC1311B)
- Missing High-Side Supply Indication
- Safety-Related Certifications:
 - 7000-V_{PK} Reinforced Isolation per DIN V VDE V 0884-11 (VDE V 0884-11): 2017-01
 - 5000-V_{RMS} Isolation for 1 Minute per UL1577
 - CAN/CSA No. 5A-Component Acceptance Service Notice, IEC 60950-1, and IEC 60065 End Equipment Standards

2 Applications

- Isolated Voltage Sensing In:
 - Motor Drives
 - Frequency Inverters
 - Uninterruptible Power Supplies

3 Description

The AMC1311 is a precision, isolated amplifier with an output separated from the input circuitry by an isolation barrier that is highly resistant to magnetic interference. This barrier is certified to provide reinforced galvanic isolation of up to 7 kV_{PEAK} according to VDE V 0884-11 and UL1577. Used in conjunction with isolated power supplies, this isolated amplifier separates parts of the system that operate on different common-mode voltage levels and protects lower-voltage parts from damage.

The high-impedance input of the AMC1311 is optimized for connection to high-voltage resistive dividers or other voltage signal sources with high output resistance. The excellent performance of the device supports accurate, low temperature drift voltage or temperature sensing and control in closed-loop systems. The integrated missing high-side supply voltage detection feature simplifies system-level design and diagnostics.

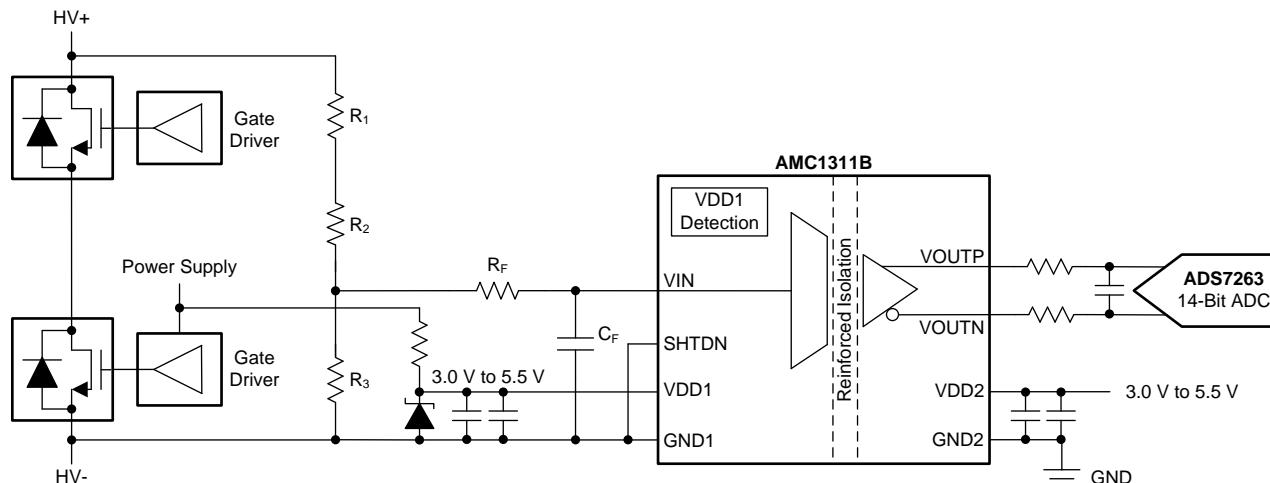
The AMC1311 is offered with two performance grade options: the AMC1311B is specified over the extended industrial temperature range of -55°C to $+125^\circ\text{C}$, and the AMC1311 for operation at -40°C to $+125^\circ\text{C}$.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
AMC1311x	SOIC (8)	5.85 mm x 7.50 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic



An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.

Table of Contents

1	Features	1	8.1	Overview	19
2	Applications	1	8.2	Functional Block Diagram	19
3	Description	1	8.3	Feature Description	19
4	Revision History.....	2	8.4	Device Functional Modes.....	21
5	Device Comparison Table.....	3	9	Application and Implementation	22
6	Pin Configuration and Functions	3	9.1	Application Information.....	22
7	Specifications.....	4	9.2	Typical Application	22
7.1	Absolute Maximum Ratings	4	9.3	Do's and Don'ts	24
7.2	ESD Ratings.....	4	10	Power Supply Recommendations	25
7.3	Recommended Operating Conditions.....	4	11	Layout.....	26
7.4	Thermal Information	5	11.1	Layout Guidelines	26
7.5	Power Ratings.....	5	11.2	Layout Example	26
7.6	Insulation Specifications.....	6	12	Device and Documentation Support	27
7.7	Safety-Related Certifications.....	7	12.1	Documentation Support	27
7.8	Safety Limiting Values	7	12.2	Receiving Notification of Documentation Updates	27
7.9	Electrical Characteristics.....	8	12.3	Community Resources.....	27
7.10	Switching Characteristics	10	12.4	Trademarks	27
7.11	Insulation Characteristics Curves	11	12.5	Electrostatic Discharge Caution	27
7.12	Typical Characteristics	12	12.6	Glossary	27
8	Detailed Description	19	13	Mechanical, Packaging, and Orderable Information	28

4 Revision History

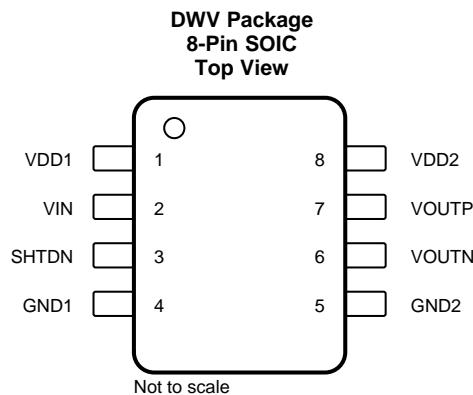
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Original (December 2017) to Revision A	Page
• Changed <i>Reinforced Isolation Capacitor Lifetime Projection</i> figure	11

5 Device Comparison Table

PARAMETER	AMC1311B	AMC1311
High-side supply voltage, VDD1	3.0 V to 5.5 V	4.5 V to 5.5 V
Specified ambient temperature, T_A	–55°C to +125°C	–40°C to +125°C
Input offset voltage, V_{OS}	4.5 V ≤ VDD1 ≤ 5.5 V ±1.5 mV	±9.9 mV
	3.0 V ≤ VDD1 ≤ 5.5 V ±2.5 mV	Not applicable
Input offset drift, TCV_{OS}	±3 μ V/°C (typ), ±15 μ V/°C (max)	±20 μ V/°C (typ)
Gain error, E_G	±0.3%	±1%
Gain error drift, TCE_G	±5 ppm/°C (typ), ±45 ppm/°C (max)	±30 ppm/°C (typ)
Common-mode transient immunity, CMTI	75 kV/μs (min)	15 kV/μs (min)

6 Pin Configuration and Functions



Pin Functions

NO.	PIN NAME	TYPE	DESCRIPTION
1	VDD1	—	High-side power supply, 3.0 V to 5.5 V for the AMC1311B (4.5 V to 5.5 V for the AMC1311), relative to GND1. See the Power Supply Recommendations section for power-supply decoupling recommendations.
2	VIN	I	Analog input
3	SHTDN	I	Shutdown input, active high, with internal pullup resistor (typical value: 100 kΩ)
4	GND1	—	High-side analog ground
5	GND2	—	Low-side analog ground
6	VOUTN	O	Inverting analog output
7	VOUTP	O	Noninverting analog output
8	VDD2	—	Low-side power supply, 3.0 V to 5.5 V, relative to GND2. See the Power Supply Recommendations section for power-supply decoupling recommendations.

7 Specifications

7.1 Absolute Maximum Ratings⁽¹⁾

		MIN	MAX	UNIT
Power-supply voltage	VDD1 to GND1	-0.3	6.5	V
	VDD2 to GND2	-0.3	6.5	
Input voltage	VIN	GND1 – 6	VDD1 + 0.5	V
	SHTDN	GND1 – 0.5	VDD1 + 0.5	
Output voltage	VOUTP, VOUTN	GND2 – 0.5	VDD2 + 0.5	V
Input current	Continuous, any pin except power-supply pins	-10	10	mA
Temperature	Junction, T_J	150		°C
	Storage, T_{stg}	-65	150	

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

		VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	± 2000
		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	± 1000

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
POWER SUPPLY					
High-side power supply	VDD1 to GND1, AMC1311	4.5	5	5.5	V
	VDD1 to GND1, AMC1311B	3.0	5	5.5	
Low-side power supply	VDD2 to GND2	3.0	3.3	5.5	V
ANALOG INPUT					
Absolute input voltage	VIN to GND1	-2	VDD1		V
V_{FSR}	Specified linear input full-scale voltage	VIN to GND1	-0.1	2	V
$V_{Clipping}$	Input voltage before clipping output	VIN to GND1	2.516		V
DIGITAL INPUT					
Input voltage	SHTDN	GND1	VDD1		V
TEMPERATURE RANGE					
T_A	Specified ambient temperature	AMC1311	-40	125	°C
		AMC1311B	-55	125	

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾		UNIT
AMC1311x		
DWV (SOIC)		
R_{θJA}	Junction-to-ambient thermal resistance	8 PINS
R_{θJC(top)}	Junction-to-case (top) thermal resistance	°C/W
R_{θJB}	Junction-to-board thermal resistance	°C/W
Ψ_{JT}	Junction-to-top characterization parameter	°C/W
Ψ_{JB}	Junction-to-board characterization parameter	°C/W
R_{θJC(bot)}	Junction-to-case (bottom) thermal resistance	N/A

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

7.5 Power Ratings

PARAMETER		TEST CONDITIONS	VALUE	UNIT
P_D	Maximum power dissipation (both sides)	VDD1 = VDD2 = 5.5 V	97.9	mW
		VDD1 = VDD2 = 3.6 V, AMC1311B only	56.16	
P_{D1}	Maximum power dissipation (high-side supply)	VDD1 = 5.5 V	53.35	mW
		VDD1 = 3.6 V, AMC1311B only	30.24	
P_{D2}	Maximum power dissipation (low-side supply)	VDD2 = 5.5 V	44.55	mW
		VDD2 = 3.6 V	25.92	

7.6 Insulation Specifications

over operating ambient temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	VALUE	UNIT	
GENERAL					
CLR	External clearance ⁽¹⁾	Shortest pin-to-pin distance through air	≥ 9	mm	
CPG	External creepage ⁽¹⁾	Shortest pin-to-pin distance across the package surface	≥ 9	mm	
DTI	Distance through insulation	Minimum internal gap (internal clearance) of the double insulation (2 × 0.0105 mm)	≥ 0.021	mm	
CTI	Comparative tracking index	DIN EN 60112 (VDE 0303-11); IEC 60112	≥ 600	V	
Material group		According to IEC 60664-1	I		
Overvoltage category per IEC 60664-1		Rated mains voltage ≤ 300 V _{RMS}	I-IV		
		Rated mains voltage ≤ 600 V _{RMS}	I-IV		
		Rated mains voltage ≤ 1000 V _{RMS}	I-III		
DIN V VDE V 0884-11 (VDE V 0884-11): 2017-01⁽²⁾					
V _{IORM}	Maximum repetitive peak isolation voltage	At ac voltage (bipolar)	2121	V _{PK}	
V _{IOWM}	Maximum-rated isolation working voltage	At ac voltage (sine wave)	1500	V _{RMS}	
		At dc voltage	2121	V _{DC}	
V _{IOTM}	Maximum transient isolation voltage	V _{TEST} = V _{IOTM} , t = 60 s (qualification test)	7000	V _{PK}	
		V _{TEST} = 1.2 × V _{IOTM} , t = 1 s (100% production test)	8400		
V _{IOSM}	Maximum surge isolation voltage ⁽³⁾	Test method per IEC 60065, 1.2/50-μs waveform, V _{TEST} = 1.6 × V _{IOSM} = 12800 V _{PK} (qualification)	8000	V _{PK}	
q _{pd}	Apparent charge ⁽⁴⁾	Method a, after input/output safety test subgroup 2 / 3, V _{ini} = V _{IOTM} , t _{ini} = 60 s, V _{pd(m)} = 1.2 × V _{IORM} = 2545 V _{PK} , t _m = 10 s	≤ 5	pC	
		Method a, after environmental tests subgroup 1, V _{ini} = V _{IOTM} , t _{ini} = 60 s, V _{pd(m)} = 1.6 × V _{IORM} = 3394 V _{PK} , t _m = 10 s	≤ 5		
		Method b1, at routine test (100% production) and preconditioning (type test), V _{ini} = V _{IOTM} , t _{ini} = 1 s, V _{pd(m)} = 1.875 × V _{IORM} = 3977 V _{PK} , t _m = 1 s	≤ 5		
C _{IO}	Barrier capacitance, input to output ⁽⁵⁾	V _{IO} = 0.5 V _{PP} at 1 MHz	~1	pF	
R _{IO}	Insulation resistance, input to output ⁽⁵⁾	V _{IO} = 500 V at T _A = 25°C	> 10 ¹²	Ω	
		V _{IO} = 500 V at 100°C ≤ T _A ≤ 125°C	> 10 ¹¹		
		V _{IO} = 500 V at T _S = 150°C	> 10 ⁹		
Pollution degree			2		
Climatic category			55/125/21		
UL1577					
V _{ISO}	Withstand isolation voltage	V _{TEST} = V _{ISO} = 5000 V _{RMS} or 7000 V _{DC} , t = 60 s (qualification), V _{TEST} = 1.2 × V _{ISO} = 6000 V _{RMS} , t = 1 s (100% production test)	5000	V _{RMS}	

- (1) Apply creepage and clearance requirements according to the specific equipment isolation standards of an application. Care must be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed circuit board (PCB) do not reduce this distance. Creepage and clearance on a PCB become equal in certain cases. Techniques such as inserting grooves and ribs on the PCB are used to help increase these specifications.
- (2) This coupler is suitable for *safe electrical insulation* only within the safety ratings. Compliance with the safety ratings shall be ensured by means of suitable protective circuits.
- (3) Testing is carried out in air or oil to determine the intrinsic surge immunity of the isolation barrier.
- (4) Apparent charge is electrical discharge caused by a partial discharge (pd).
- (5) All pins on each side of the barrier are tied together, creating a two-pin device.

7.7 Safety-Related Certifications

VDE	UL
Certified according to DIN V VDE V 0884-11 (VDE V 0884-11): 2017-01, DIN EN 60950-1 (VDE 0805 Teil 1): 2014-08, and DIN EN 60065 (VDE 0860): 2005-11	Recognized under 1577 component recognition and CSA component acceptance NO 5 programs
Reinforced insulation	Single protection
Certificate number: 40040142	File number: E181974

7.8 Safety Limiting Values

Safety limiting intends to minimize potential damage to the isolation barrier upon failure of input or output (I/O) circuitry. A failure of the I/O may allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to overheat the die and damage the isolation barrier, potentially leading to secondary system failures.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
I_s Safety input, output, or supply current	$R_{\theta JA} = 84.6^{\circ}\text{C}/\text{W}$, $T_J = 150^{\circ}\text{C}$, $T_A = 25^{\circ}\text{C}$, $VDD1 = VDD2 = 5.5 \text{ V}$, see Figure 2			268	mA
	$R_{\theta JA} = 84.6^{\circ}\text{C}/\text{W}$, $T_J = 150^{\circ}\text{C}$, $T_A = 25^{\circ}\text{C}$, $VDD1 = VDD2 = 3.6 \text{ V}$, AMC1311B only, see Figure 2			410	
P_s Safety input, output, or total power ⁽¹⁾	$R_{\theta JA} = 84.6^{\circ}\text{C}/\text{W}$, $T_J = 150^{\circ}\text{C}$, $T_A = 25^{\circ}\text{C}$, see Figure 3			1477	mW
T_s Maximum safety temperature				150	°C

(1) Input, output, or the sum of input and output power must not exceed this value.

The maximum safety temperature is the maximum junction temperature specified for the device. The power dissipation and junction-to-air thermal impedance of the device installed in the application hardware determines the junction temperature. The assumed junction-to-air thermal resistance in the [Thermal Information](#) table is that of a device installed on a high-K test board for leaded surface-mount packages. The power is the recommended maximum input voltage times the current. The junction temperature is then the ambient temperature plus the power times the junction-to-air thermal resistance.

7.9 Electrical Characteristics

minimum and maximum specifications of the AMC1311 apply from $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, $\text{VDD1} = 4.5 \text{ V}$ to 5.5 V , $\text{VDD2} = 3.0 \text{ V}$ to 5.5 V , $\text{VIN} = -0.1 \text{ V}$ to 2 V , and $\text{SHTDN} = \text{GND1} = 0 \text{ V}$; minimum and maximum specifications of the AMC1311B apply from $T_A = -55^\circ\text{C}$ to $+125^\circ\text{C}$, $\text{VDD1} = 3.0 \text{ V}$ to 5.5 V , $\text{VDD2} = 3.0 \text{ V}$ to 5.5 V , $\text{VIN} = -0.1 \text{ V}$ to 2 V , and $\text{SHTDN} = \text{GND1} = 0 \text{ V}$; typical specifications are at $T_A = 25^\circ\text{C}$, $\text{VDD1} = 5 \text{ V}$, and $\text{VDD2} = 3.3 \text{ V}$ (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT	
ANALOG INPUT							
V_{OS}	Input offset voltage ⁽¹⁾	AMC1311, initial, at $T_A = 25^\circ\text{C}$, $\text{VIN} = \text{GND1}$	-9.9	± 0.4	9.9	mV	
		AMC1311B, initial, at $T_A = 25^\circ\text{C}$, $\text{VIN} = \text{GND1}$, $4.5 \text{ V} \leq \text{VDD1} \leq 5.5 \text{ V}$	-1.5	± 0.4	1.5		
		AMC1311B, initial, at $T_A = 25^\circ\text{C}$, $\text{VIN} = \text{GND1}$, $3.0 \text{ V} \leq \text{VDD1} \leq 5.5 \text{ V}$ ⁽²⁾	-2.5	-1.1	2.5		
$\text{T}C_{\text{VOS}}$	Input offset drift ⁽¹⁾	AMC1311		± 20		$\mu\text{V}/^\circ\text{C}$	
		AMC1311B	-15	± 3	15		
C_{IN}	Input capacitance ⁽³⁾	$f_{\text{IN}} = 275 \text{ kHz}$		7		pF	
R_{IN}	Input resistance ⁽³⁾			1		$\text{G}\Omega$	
I_{IB}	Input bias current	$\text{VIN} = \text{GND1}$	-15	3.5	15	nA	
TCl_{IB}	Input bias current drift			± 10		$\text{pA}/^\circ\text{C}$	
ANALOG OUTPUT							
Nominal gain				1			
E_{G}	Gain error ⁽¹⁾	AMC1311, initial, at $T_A = 25^\circ\text{C}$	-1%	0.4%	1%		
		AMC1311B, initial, at $T_A = 25^\circ\text{C}$	-0.3%	$\pm 0.05\%$	0.3%		
TCE_{G}	Gain error drift ⁽¹⁾	AMC1311		± 30		$\text{ppm}/^\circ\text{C}$	
		AMC1311B	-45	± 5	45		
Nonlinearity ⁽¹⁾			-0.04%	$\pm 0.01\%$	0.04%		
Nonlinearity drift				1		$\text{ppm}/^\circ\text{C}$	
THD	Total harmonic distortion	$\text{VIN} = 2 \text{ V}$, $f_{\text{IN}} = 10 \text{ kHz}$, $\text{BW} = 100 \text{ kHz}$		-87		dB	
Output noise		$\text{VIN} = \text{GND1}$, $\text{BW} = 100 \text{ kHz}$		220		μV_{RMS}	
SNR	Signal-to-noise ratio	$\text{VIN} = 2 \text{ V}$, $f_{\text{IN}} = 1 \text{ kHz}$, $\text{BW} = 10 \text{ kHz}$	79	82.6		dB	
		$\text{VIN} = 2 \text{ V}$, $f_{\text{IN}} = 10 \text{ kHz}$, $\text{BW} = 100 \text{ kHz}$		70.9			
PSRR	Power-supply rejection ratio ⁽⁴⁾	PSRR vs VDD1 , at dc		-65		dB	
		PSRR vs VDD1 , 100-mV and 10-kHz ripple		-65			
		PSRR vs VDD2 , at dc		-85			
		PSRR vs VDD2 , 100-mV and 10-kHz ripple		-70			
V_{CMout}	Common-mode output voltage		1.39	1.44	1.49	V	
V_{FAILSAFE}	Failsafe differential output voltage	$\text{VOUTP} - \text{VOUTN}$, $\text{SHTDN} = \text{high}$, or $\text{VDD1} \leq \text{VDD1}_{\text{UV}}$, or VDD1 missing		-2.6	-2.5	V	
BW	Output bandwidth	AMC1311	100	220		kHz	
		AMC1311B	220	275			
R_{OUT}	Output resistance	On VOUTP or VOUTN		< 0.2		Ω	
Output short-circuit current				± 13		mA	
CMTI	Common-mode transient immunity	$ \text{GND1} - \text{GND2} = 1 \text{ kV}$, AMC1311	15	30		$\text{kV}/\mu\text{s}$	
		$ \text{GND1} - \text{GND2} = 1 \text{ kV}$, AMC1311B	75	140			

(1) The typical value includes one sigma statistical variation.

(2) The typical value is at $\text{VDD1} = 3.3 \text{ V}$.

(3) See the [Analog Input](#) section for more details.

(4) This parameter is output referred.

Electrical Characteristics (continued)

minimum and maximum specifications of the AMC1311 apply from $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, $\text{VDD1} = 4.5 \text{ V}$ to 5.5 V , $\text{VDD2} = 3.0 \text{ V}$ to 5.5 V , $\text{VIN} = -0.1 \text{ V}$ to 2 V , and $\text{SHTDN} = \text{GND1} = 0 \text{ V}$; minimum and maximum specifications of the AMC1311B apply from $T_A = -55^\circ\text{C}$ to $+125^\circ\text{C}$, $\text{VDD1} = 3.0 \text{ V}$ to 5.5 V , $\text{VDD2} = 3.0 \text{ V}$ to 5.5 V , $\text{VIN} = -0.1 \text{ V}$ to 2 V , and $\text{SHTDN} = \text{GND1} = 0 \text{ V}$; typical specifications are at $T_A = 25^\circ\text{C}$, $\text{VDD1} = 5 \text{ V}$, and $\text{VDD2} = 3.3 \text{ V}$ (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
DIGITAL INPUT (SHTDN Pin: CMOS Logic Family, CMOS With Schmitt-Trigger)					
I_{IN}	Input current $\text{GND1} \leq V_{\text{SHTDN}} \leq \text{VDD1}$	-70		1	μA
C_{IN}	Input capacitance		5		pF
V_{IH}	$\text{High-level input voltage}$	$0.7 \times \text{VDD1}$		$\text{VDD1} + 0.3$	V
V_{IL}	$\text{Low-level input voltage}$	-0.3		$0.3 \times \text{VDD1}$	V
POWER SUPPLY					
VDD1_{UV}	$\text{VDD1 undervoltage detection threshold voltage}$ VDD1 falling	1.75	2.53	2.7	V
IDD1	$\text{High-side supply current}$ $\text{AMC1311B only}, 3.0 \text{ V} \leq \text{VDD1} \leq 3.6 \text{ V}, \text{SHTDN} = \text{low}$ $4.5 \text{ V} \leq \text{VDD1} \leq 5.5 \text{ V}, \text{SHTDN} = \text{low}$ $\text{SHTDN} = \text{high}$		6	8.4	mA
			7.1	9.7	
			1.3		
IDD2	$\text{Low-side supply current}$ $3.0 \text{ V} \leq \text{VDD2} \leq 3.6 \text{ V}$ $4.5 \text{ V} \leq \text{VDD2} \leq 5.5 \text{ V}$		5.3	7.2	mA
			5.9	8.1	

7.10 Switching Characteristics

over operating ambient temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t_r	Rise time of VOUTP, VOUTN	See Figure 1	1.3		μs
t_f	Fall time of VOUTP, VOUTN	See Figure 1	1.3		μs
VIN to VOUTN, VOUTP signal delay (50% – 10%)	AMC1311, unfiltered output, see Figure 1	1.5	2.5		μs
	AMC1311B, unfiltered output, see Figure 1	1.0	1.5		
VIN to VOUTN, VOUTP signal delay (50% – 50%)	AMC1311, unfiltered output, see Figure 1	2.1	3.1		μs
	AMC1311B, unfiltered output, see Figure 1	1.6	2.1		
VIN to VOUTN, VOUTP signal delay (50% – 90%)	AMC1311, unfiltered output, see Figure 1	3.0	4.0		μs
	AMC1311B, unfiltered output, see Figure 1	2.5	3.0		
t_{AS}	Analog settling time	VDD1 step to 3.0 V with VDD2 \geq 3.0 V, to VOUTP, VOUTN valid, 0.1% settling	50	100	μs
t_{EN}	Device enable time	SHTDN high to low	50	100	μs
t_{SHTDN}	Shutdown time	SHTDN low to high	3	10	μs

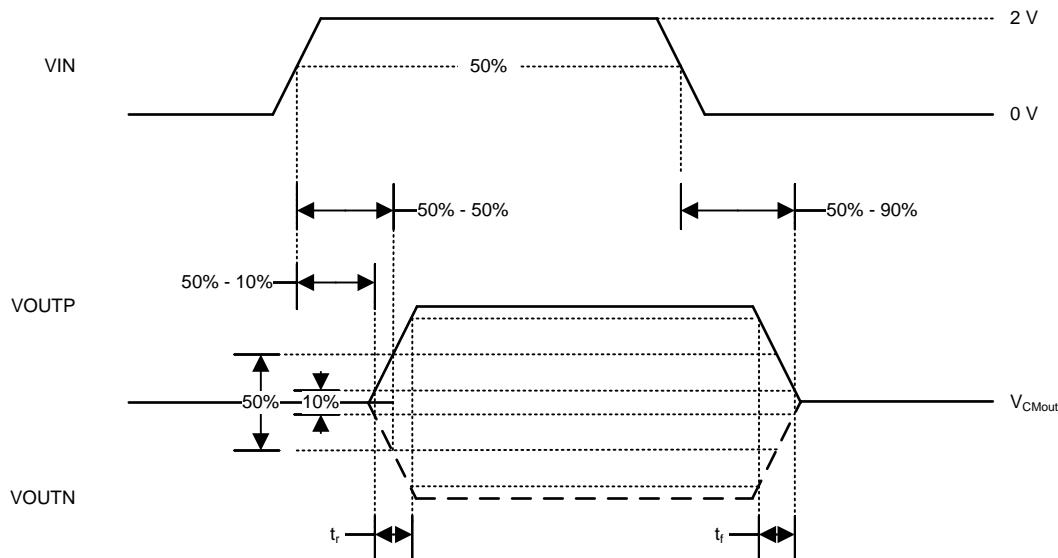


Figure 1. Rise, Fall, and Delay Time Waveforms

7.11 Insulation Characteristics Curves

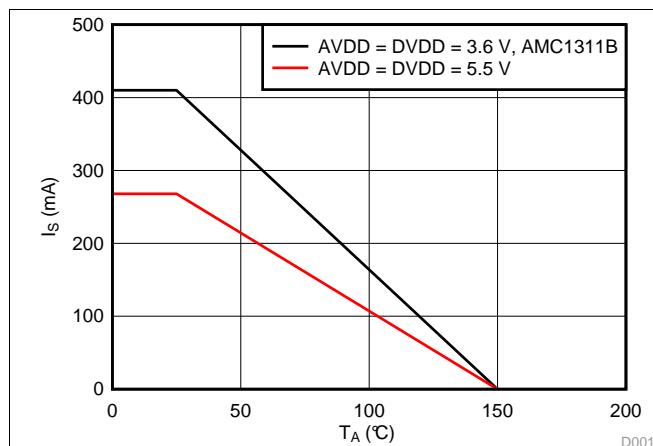


Figure 2. Thermal Derating Curve for Safety-Limiting Current per VDE

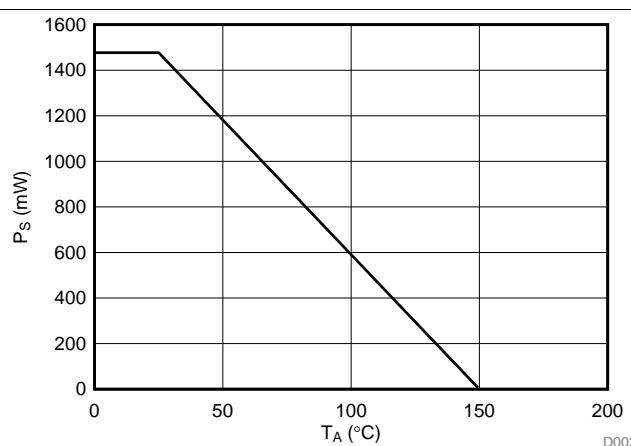
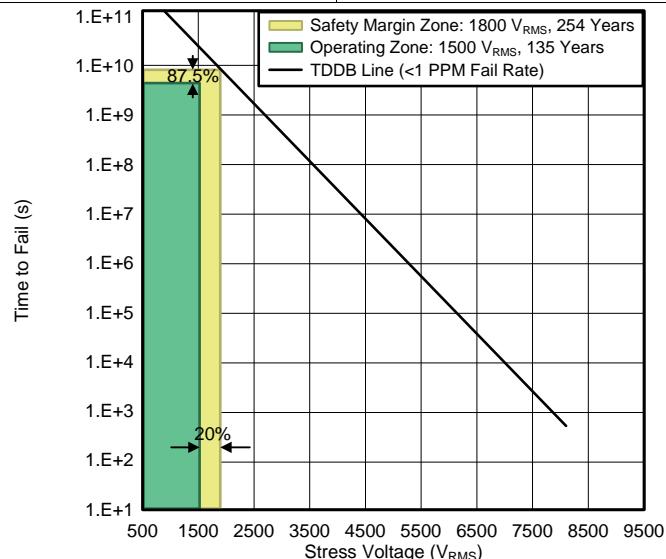


Figure 3. Thermal Derating Curve for Safety-Limiting Power per VDE



T_A up to 150°C, stress-voltage frequency = 60 Hz,
isolation working voltage = 1500 V_{RMS}, operating lifetime = 135 years

Figure 4. Reinforced Isolation Capacitor Lifetime Projection

7.12 Typical Characteristics

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f_{IN} = 10 kHz, and BW = 100 kHz (unless otherwise noted)

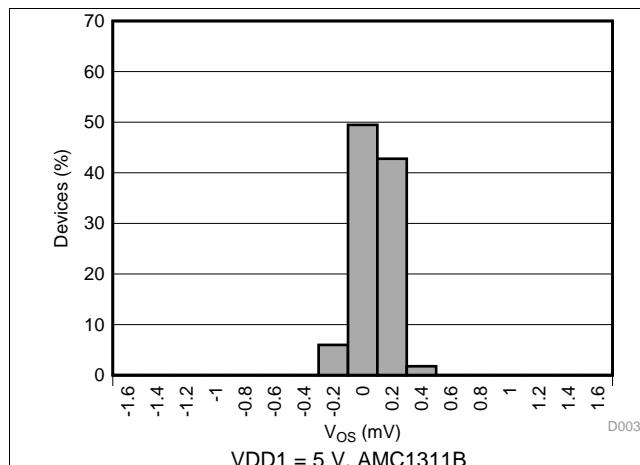


Figure 5. Input Offset Voltage Histogram

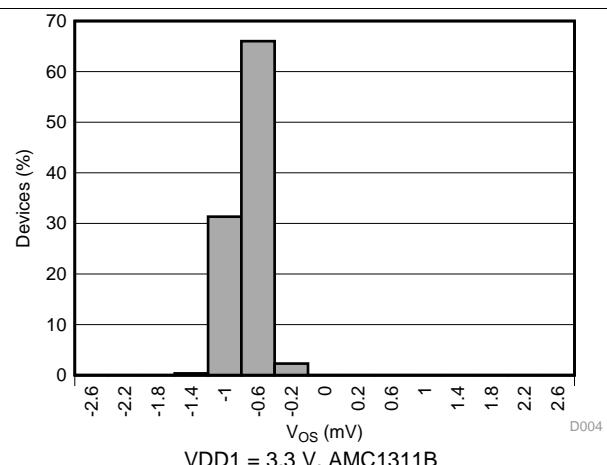


Figure 6. Input Offset Voltage Histogram

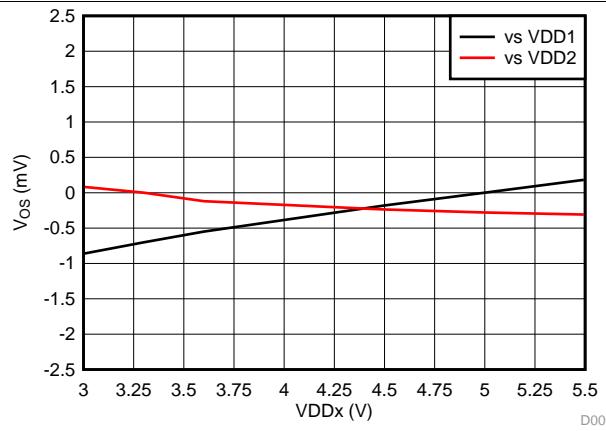


Figure 7. Input Offset Voltage vs Supply Voltage

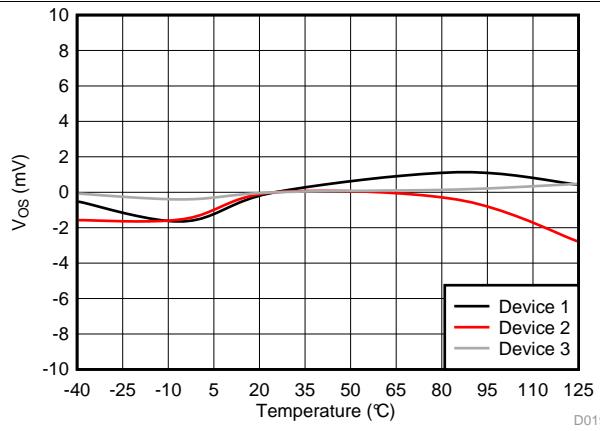


Figure 8. Input Offset Voltage vs Temperature

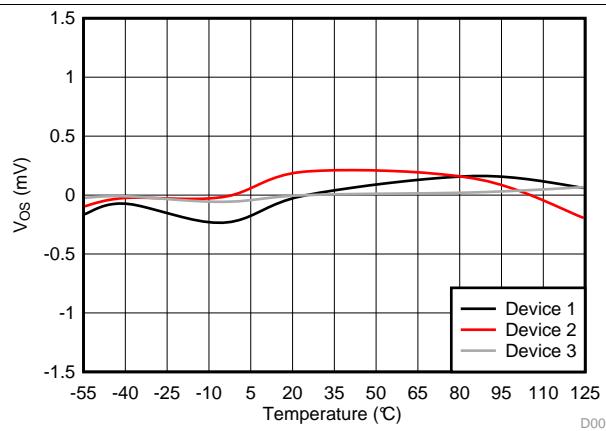


Figure 9. Input Offset Voltage vs Temperature

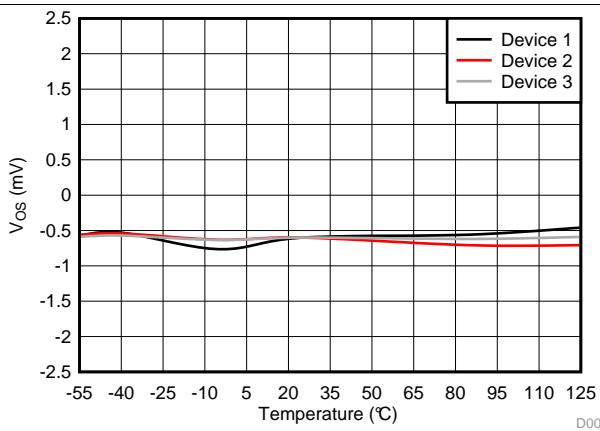


Figure 10. Input Offset Voltage vs Temperature

Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f_{IN} = 10 kHz, and BW = 100 kHz (unless otherwise noted)

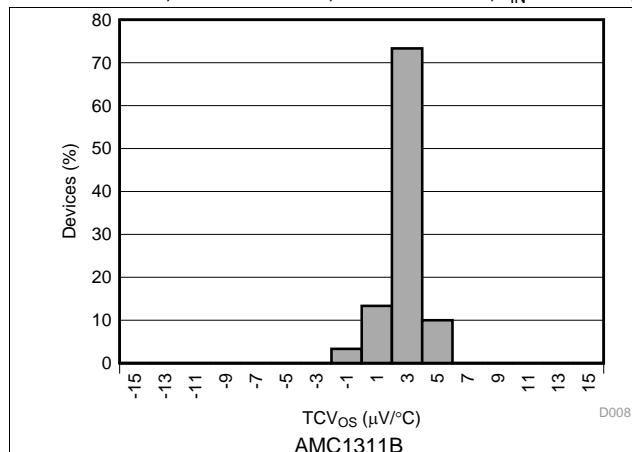


Figure 11. Input Offset Drift Histogram

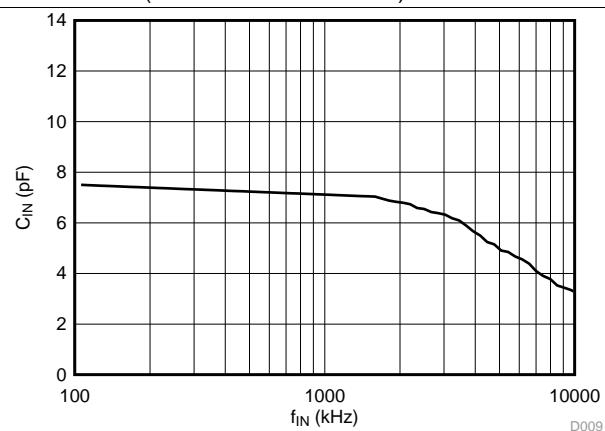
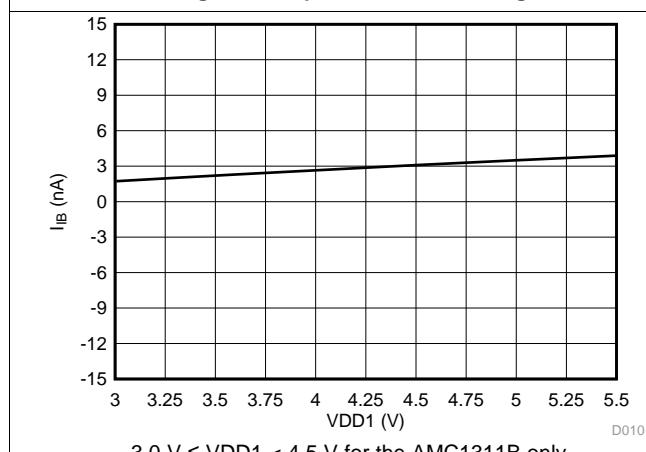
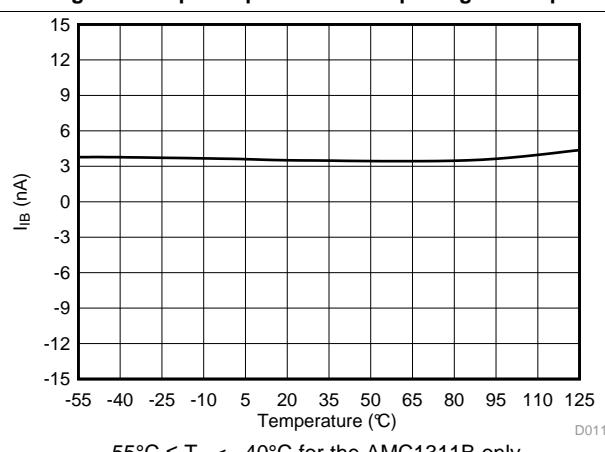


Figure 12. Input Capacitance vs Input Signal Frequency



$3.0 \text{ V} \leq \text{VDD1} < 4.5 \text{ V}$ for the AMC1311B only

Figure 13. Input Bias Current vs High-Side Supply Voltage



$-55^{\circ}\text{C} \leq T_A < -40^{\circ}\text{C}$ for the AMC1311B only

Figure 14. Input Bias Current vs Temperature

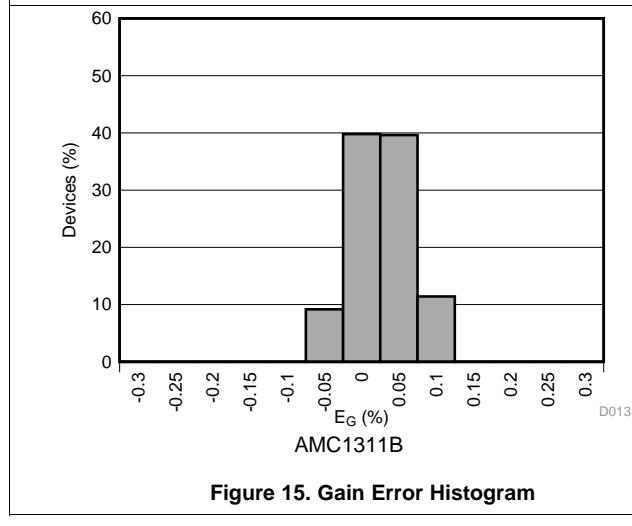
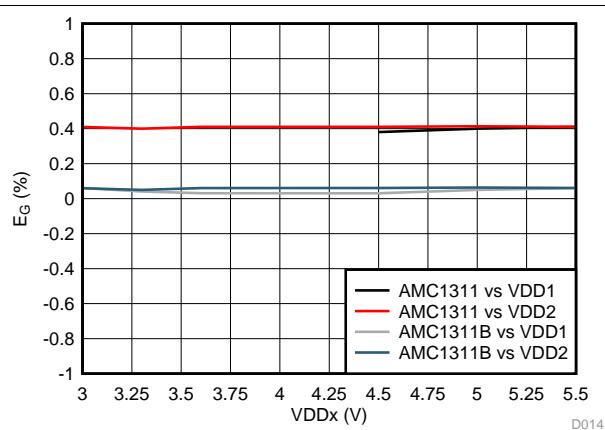


Figure 15. Gain Error Histogram



$3.0 \text{ V} \leq \text{VDD1} < 4.5 \text{ V}$ for the AMC1311B only

Figure 16. Gain Error vs Supply Voltage

Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f_{IN} = 10 kHz, and BW = 100 kHz (unless otherwise noted)

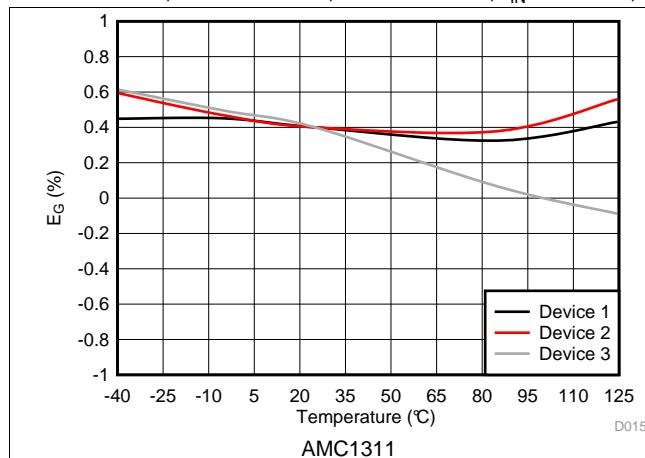


Figure 17. Gain Error vs Temperature

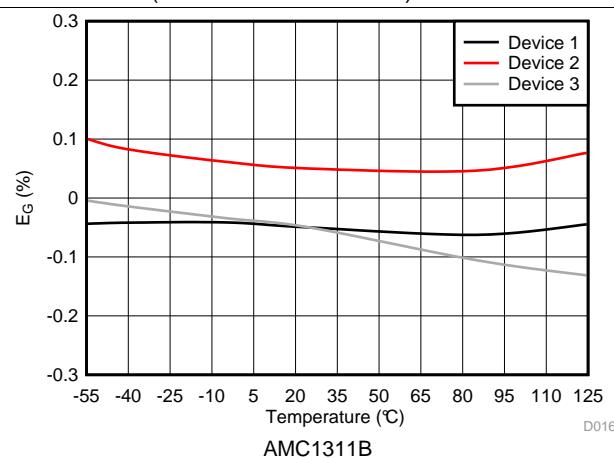


Figure 18. Gain Error vs Temperature

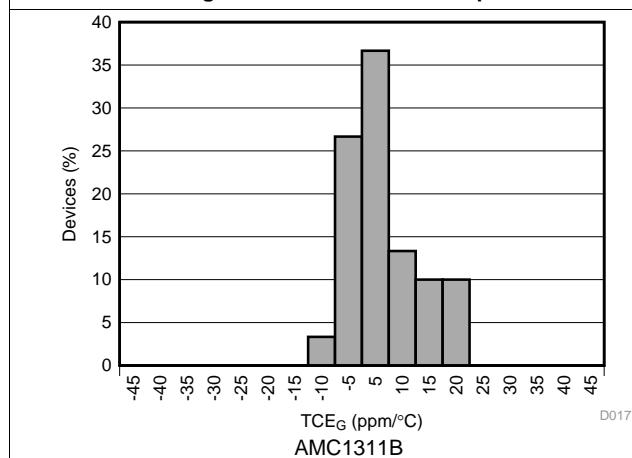


Figure 19. Gain Error Drift Histogram

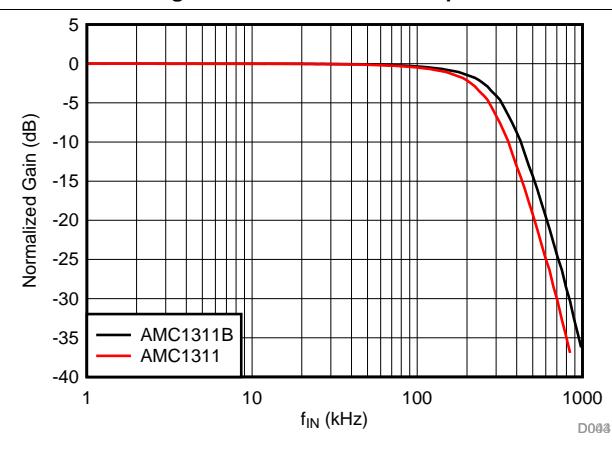


Figure 20. Normalized Gain vs Input Frequency

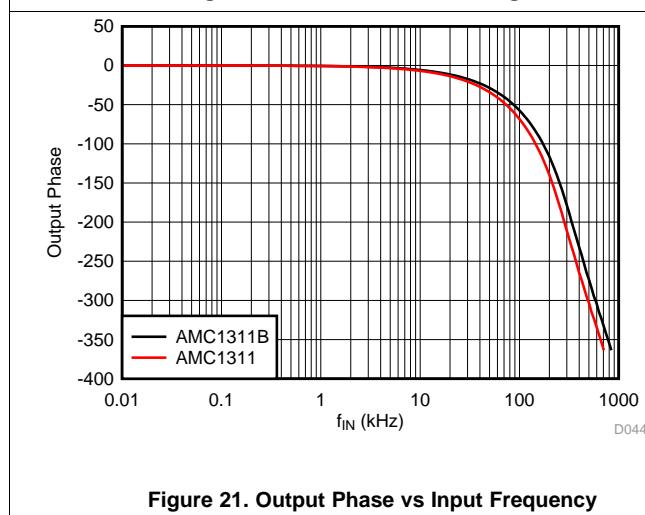


Figure 21. Output Phase vs Input Frequency

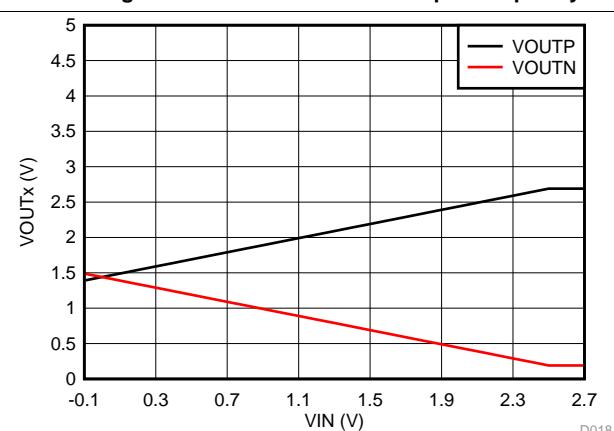


Figure 22. Output Voltage vs Input Voltage

Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f_{IN} = 10 kHz, and BW = 100 kHz (unless otherwise noted)

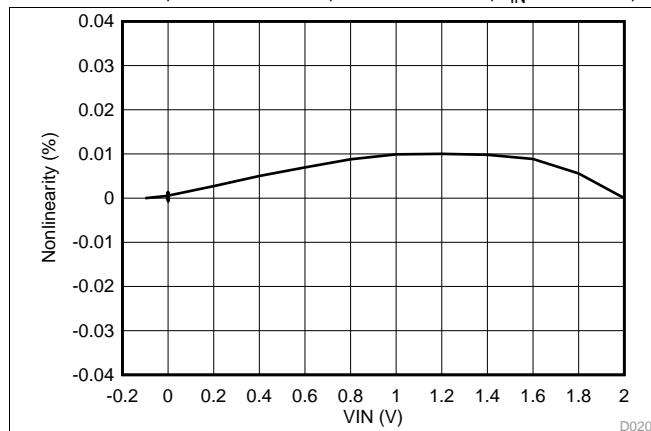


Figure 23. Nonlinearity vs Input Voltage

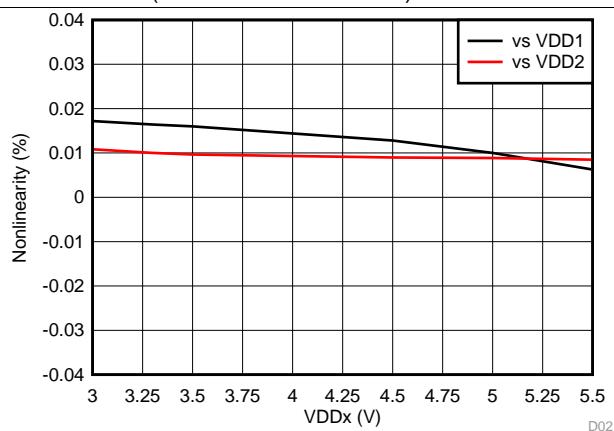


Figure 24. Nonlinearity vs Supply Voltage

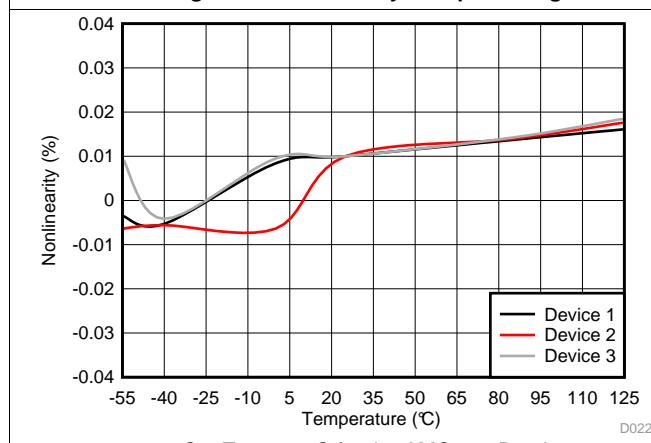


Figure 25. Nonlinearity vs Temperature

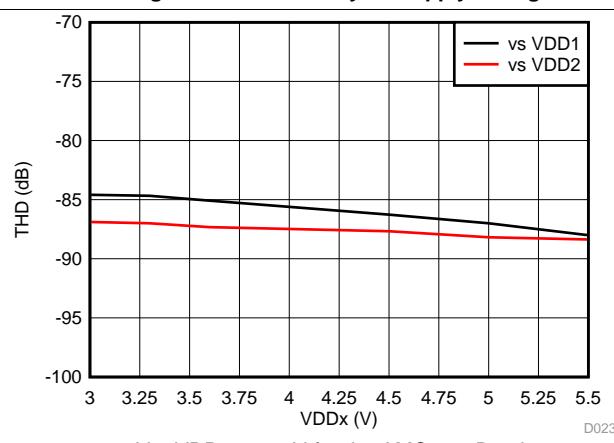


Figure 26. Total Harmonic Distortion vs Supply Voltage

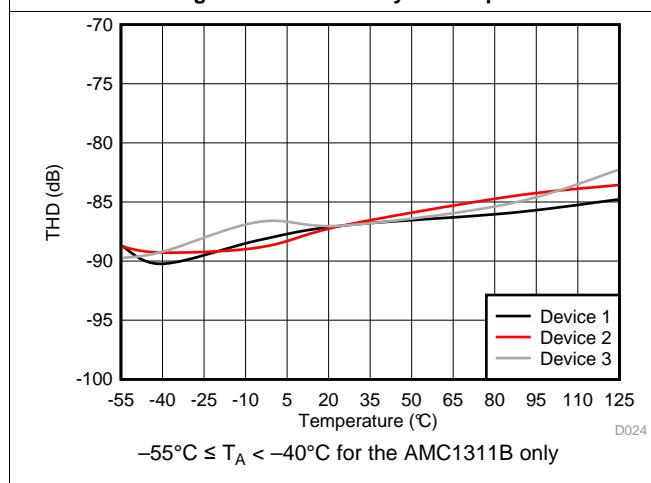


Figure 27. Total Harmonic Distortion vs Temperature

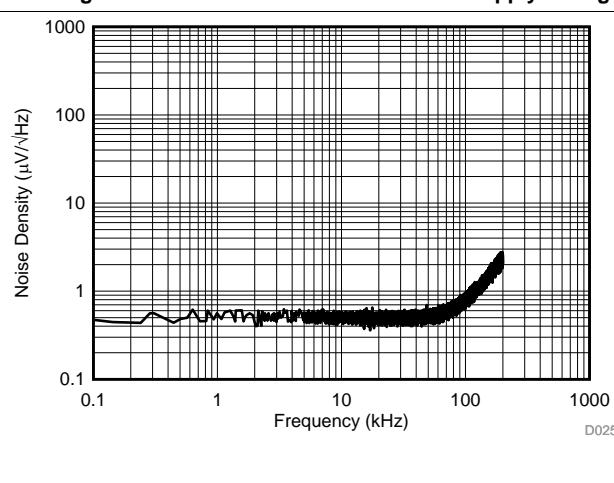


Figure 28. Input-Referred Noise Density vs Frequency

Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, $f_{IN} = 10$ kHz, and BW = 100 kHz (unless otherwise noted)

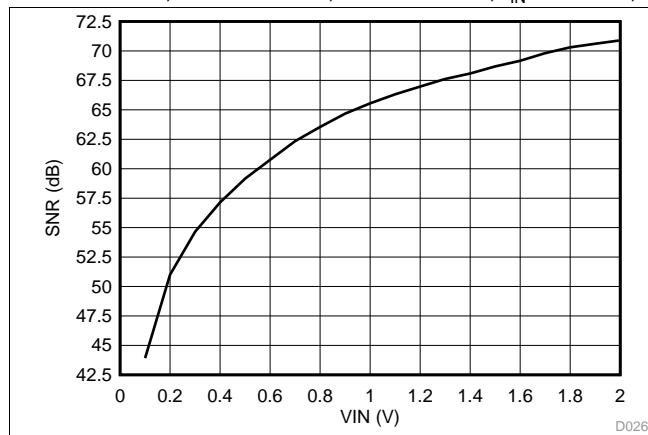


Figure 29. Signal-to-Noise Ratio vs Input Voltage

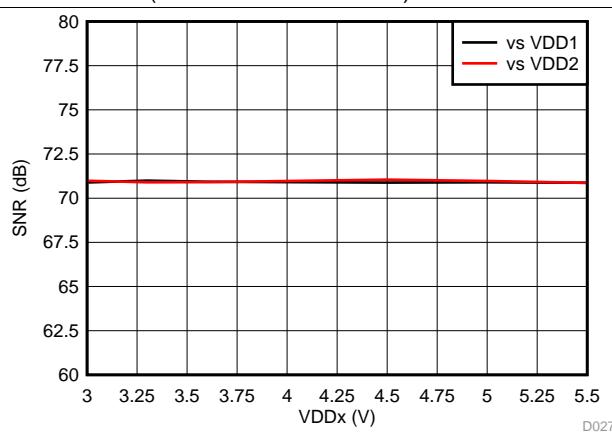


Figure 30. Signal-to-Noise Ratio vs Supply Voltage

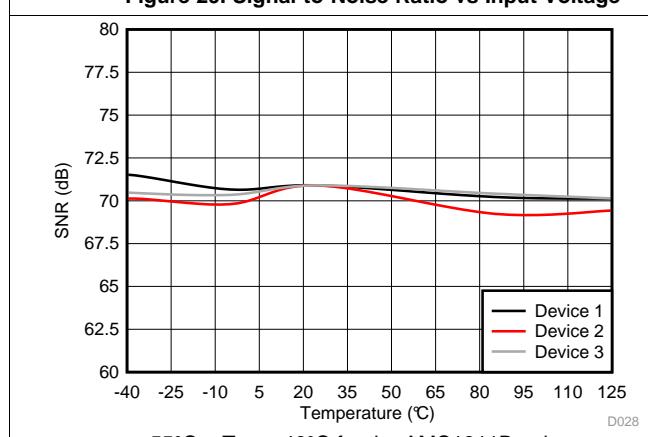


Figure 31. Signal-to-Noise Ratio vs Temperature

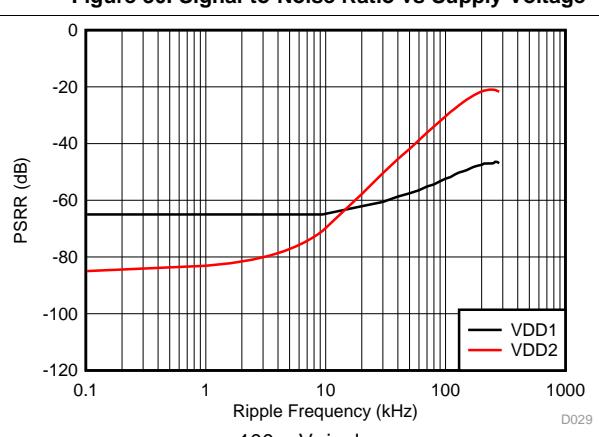


Figure 32. Power-Supply Rejection Ratio vs Ripple Frequency

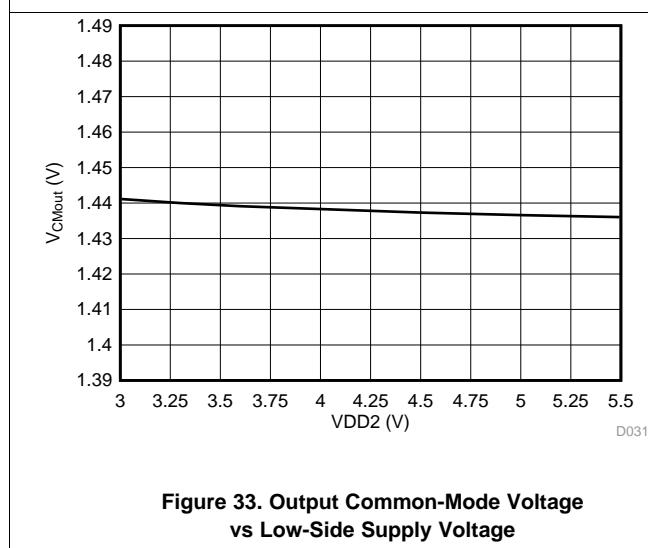


Figure 33. Output Common-Mode Voltage vs Low-Side Supply Voltage

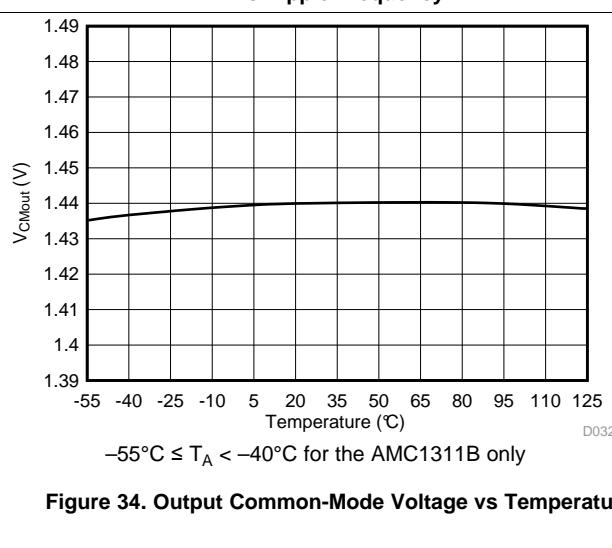
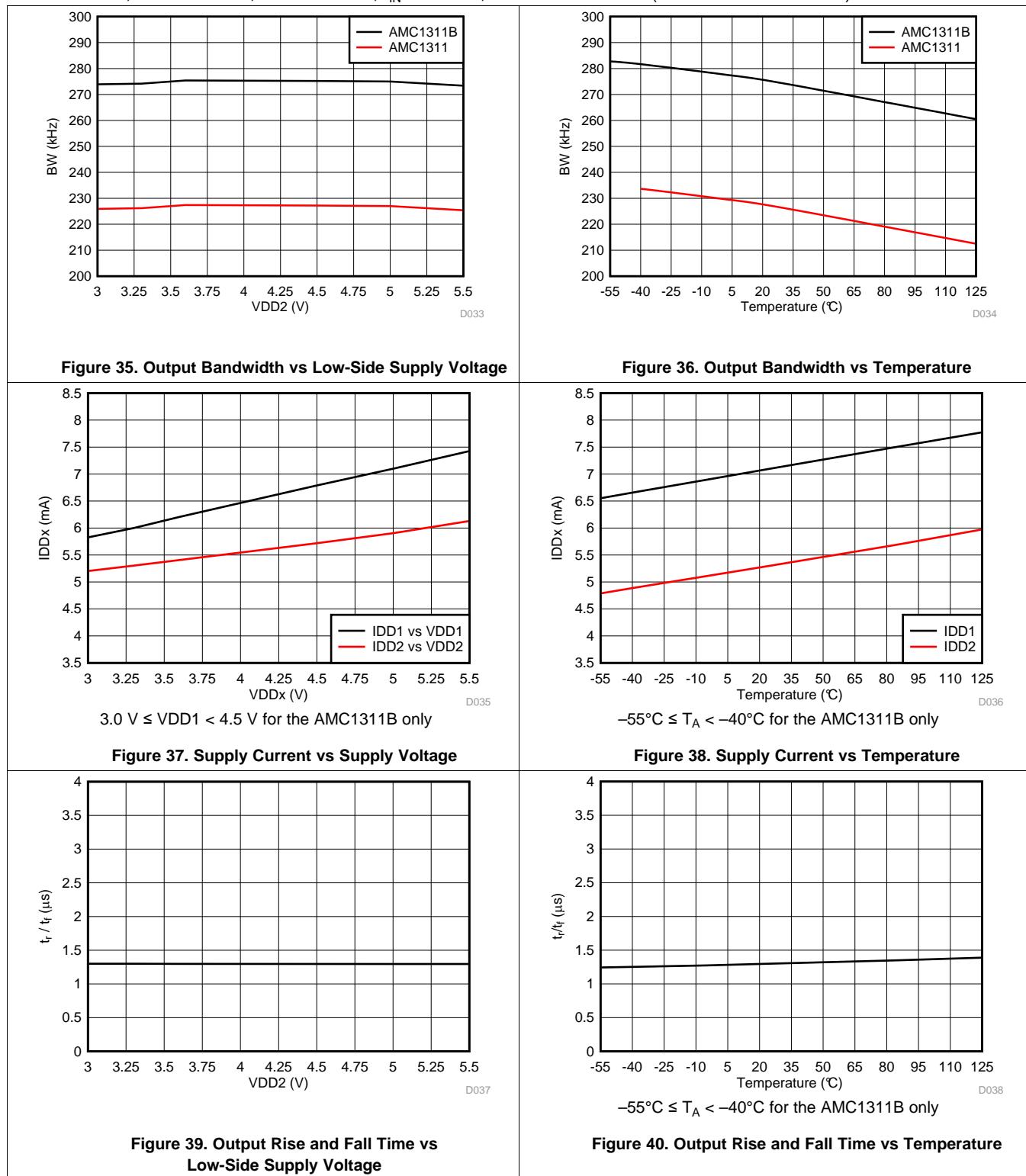


Figure 34. Output Common-Mode Voltage vs Temperature

Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f_{IN} = 10 kHz, and BW = 100 kHz (unless otherwise noted)



Typical Characteristics (continued)

at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, $f_{IN} = 10$ kHz, and BW = 100 kHz (unless otherwise noted)

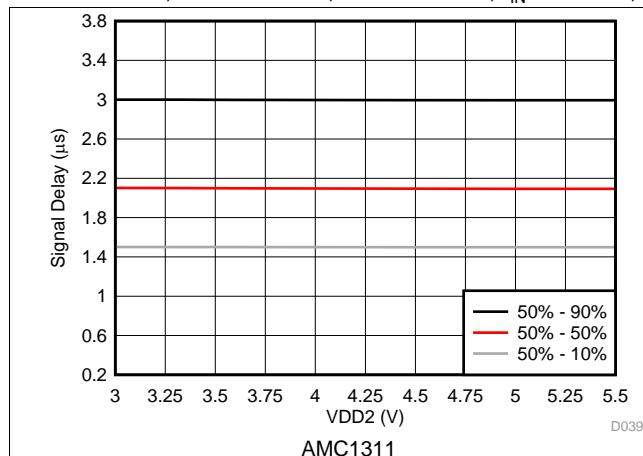


Figure 41. VIN to VOUTP, VOUTN Signal Delay vs Low-Side Supply Voltage

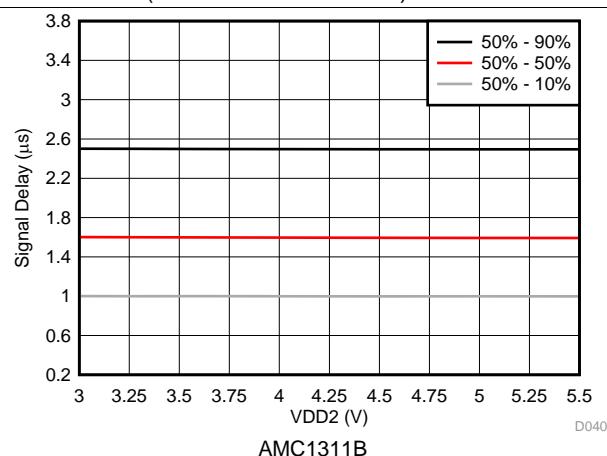


Figure 42. VIN to VOUTP, VOUTN Signal Delay vs Low-Side Supply Voltage

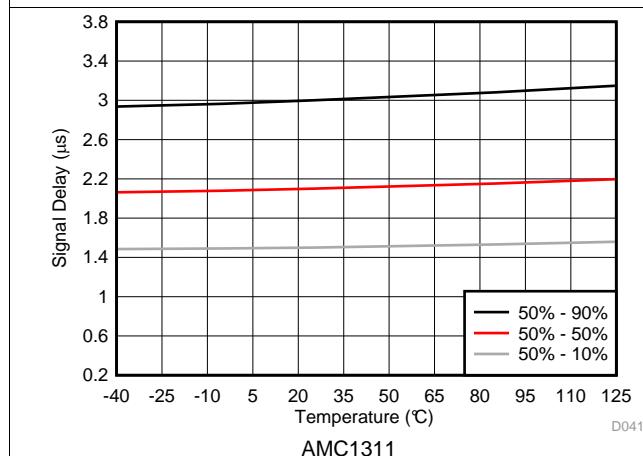


Figure 43. VIN to VOUTP, VOUTN Signal Delay vs Temperature

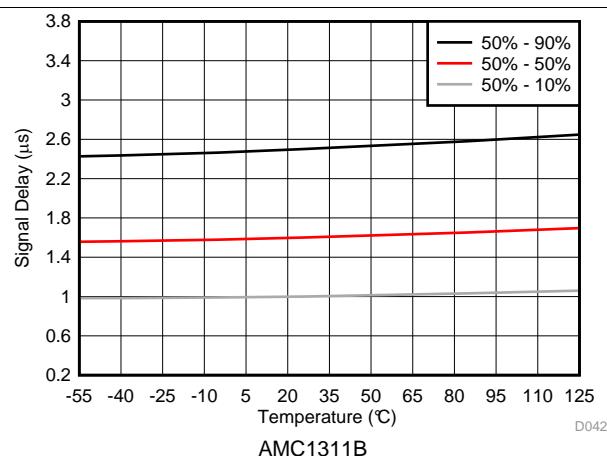


Figure 44. VIN to VOUTP, VOUTN Signal Delay vs Temperature

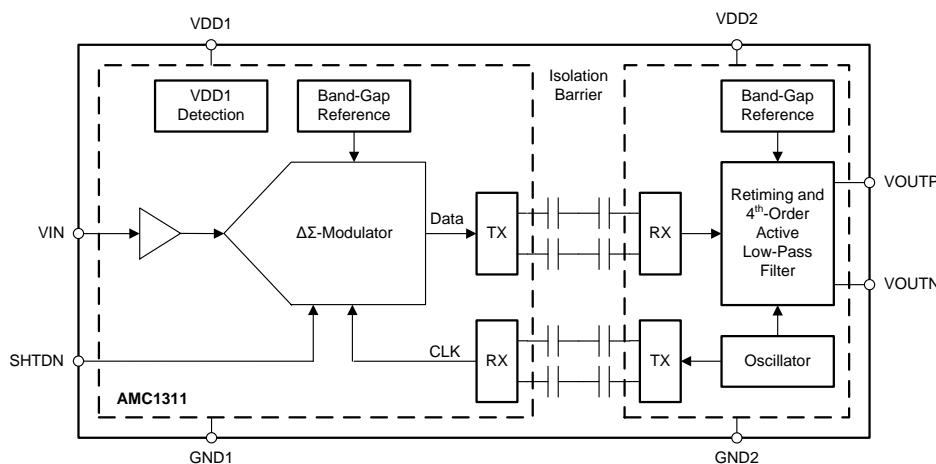
8 Detailed Description

8.1 Overview

The AMC1311 is a precision, isolated amplifier with a high input-impedance and wide input-voltage range. The input stage of the device drives a second-order, delta-sigma ($\Delta\Sigma$) modulator. The modulator uses the internal voltage reference and clock generator to convert the analog input signal to a digital bitstream. The drivers (termed *TX* in the *Functional Block Diagram* section) transfer the output of the modulator across the isolation barrier that separates the high-side and low-side voltage domains. The received bitstream and clock are synchronized and processed by a fourth-order analog filter on the low-side and presented as a differential analog output.

The SiO_2 -based, double-capacitive isolation barrier supports a high level of magnetic field immunity, as described in *ISO72x Digital Isolator Magnetic-Field Immunity*. The digital modulation used in the AMC1311 and the isolation barrier characteristics result in high reliability and common-mode transient immunity.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Analog Input

The input stage of the AMC1311 feeds a second-order, switched-capacitor, feed-forward $\Delta\Sigma$ modulator. The modulator converts the analog signal into a bitstream that is transferred over the isolation barrier, as described in the *Isolation Channel Signal Transmission* section. The high-impedance, and low bias-current input of the AMC1311 makes the device suitable for isolated voltage sensing applications. Figure 45 depicts the equivalent input structure of the AMC1311 with the relevant components.

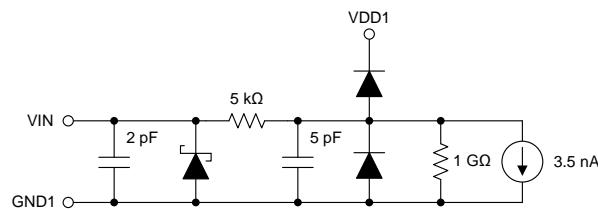


Figure 45. Equivalent Analog Input Circuit

There are two restrictions on the analog input signal, VIN. First, if the input voltage VIN exceeds the voltage of 6.5 V, the input current must be limited to 10 mA because the device input electrostatic discharge (ESD) protection turns on. In addition, the linearity and noise performance of the device are ensured only when the analog input voltage remains within the specified linear full-scale range (V_{FSR}).

Feature Description (continued)

8.3.2 Isolation Channel Signal Transmission

The AMC1311 uses an on-off keying (OOK) modulation scheme to transmit the modulator output bitstream across the SiO_2 -based isolation barrier. As shown in Figure 46, the transmitter modulates the bitstream at TX IN with an internally-generated, high-frequency carrier across the isolation barrier to represent a digital one and does not send a signal to represent the digital zero. The nominal frequency of the carrier used inside the AMC1311 is 480 MHz.

The receiver demodulates the signal after advanced signal conditioning and produces the output. The AMC1311 also incorporates advanced circuit techniques to maximize the CMTI performance and minimize the radiated emissions caused by the high-frequency carrier and IO buffer switching.

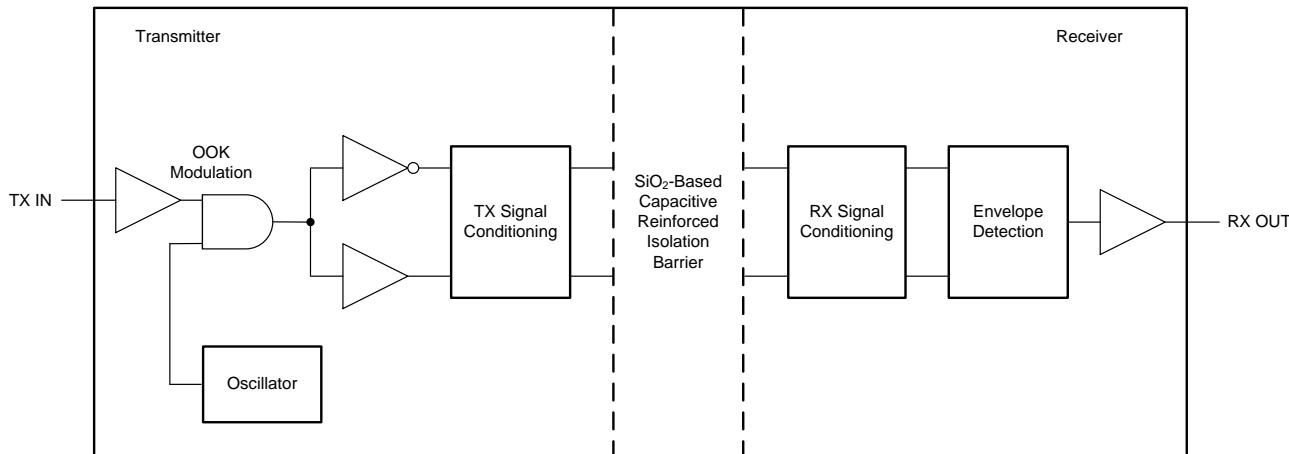


Figure 46. Block Diagram of an Isolation Channel

Figure 47 shows the concept of the OOK scheme.

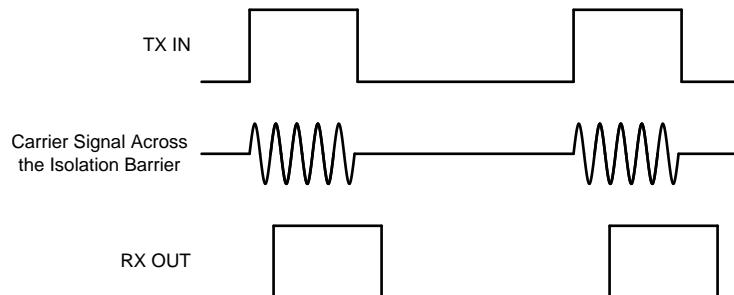


Figure 47. OOK-Based Modulation Scheme

Feature Description (continued)

8.3.3 Fail-Safe Output

The AMC1311 offers a fail-safe output that simplifies diagnostics on system level. The fail-safe output is active in three cases:

- When the high-side supply VDD1 of the AMC1311 device is missing
- When the high-side supply VDD1 falls under the V_{DD1_UV} undervoltage threshold level or
- When the SHTDN pin is pulled high

Figure 48 shows the fail-safe output of the AMC1311 that is a negative differential output voltage that does not occur under normal device operation. As a reference value for the fail-safe detection on a system level, use the $V_{FAILSAFE}$ voltage as specified in the *Electrical Characteristics* table.

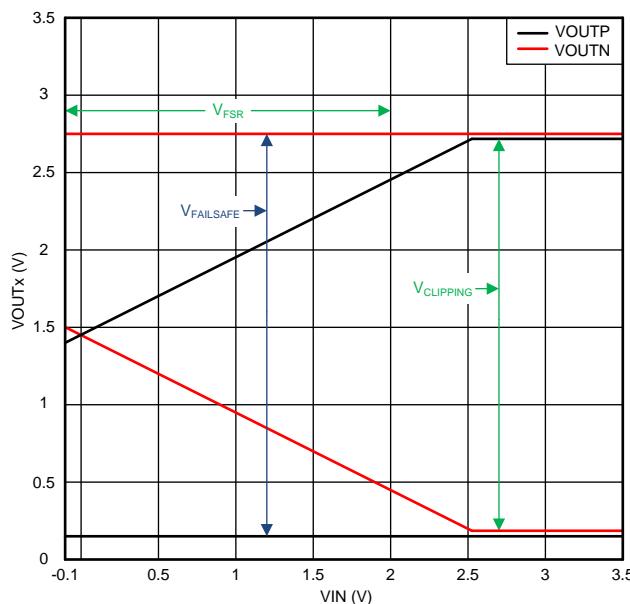


Figure 48. AMC1311 Output Behavior

8.4 Device Functional Modes

The AMC1311 is operational when the power supplies VDD1 and VDD2 are applied, as specified in the *Recommended Operating Conditions* table.

9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The very low input bias current, ac and dc errors, and temperature drift make the AMC1311 a high-performance solution for industrial applications where voltage measurement with high common-mode levels is required.

9.2 Typical Application

Isolated amplifiers are widely used in frequency inverters that are critical parts of industrial motor drives, photovoltaic inverters, uninterruptible power supplies, and other industrial applications. The input structure of the AMC1311 is tailored for isolated voltage sensing using resistive dividers to reduce the high common-mode voltage.

Figure 49 depicts a typical use of the AMC1311 for dc bus voltage sensing in a frequency inverter application. Phase current measurement is accomplished through the shunt resistors, R_{SHUNT} (in this case, two-pin shunts) and the [AMC1301](#) isolated amplifiers that are optimized for isolated current sensing. The high-impedance input and the high common-mode transient immunity of the AMC1311 ensure reliable and accurate operation even in high-noise environments, such as the power stage of frequency inverters as used in motor drives.

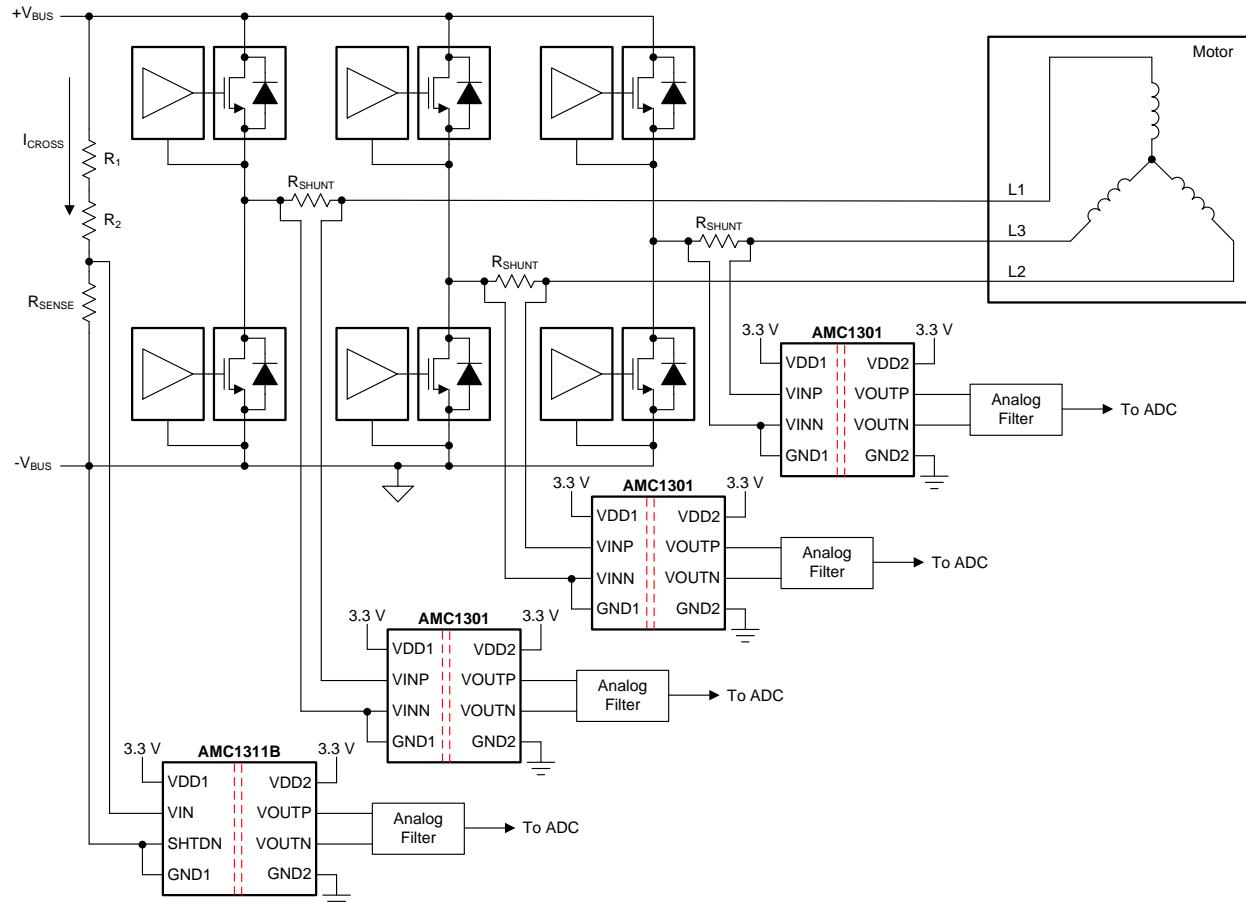


Figure 49. Using the AMC1311B for DC Bus Voltage Sensing in Frequency Inverters

Typical Application (continued)

9.2.1 Design Requirements

Table 1 lists the parameters for this typical application.

Table 1. Design Requirements

PARAMETER	VALUE
High-side supply voltage	3.3 V or 5 V
Low-side supply voltage	3.3 V or 5 V
Voltage drop across the sensing resistor for a linear response	2 V (maximum)
Current through the resistive divider, I_{CROSS}	0.1 mA (maximum)
Signal delay (50% VIN to 90% VOUTP, VOUTN)	3 μ s (maximum)

9.2.2 Detailed Design Procedure

Use Ohm's Law to calculate the minimum total resistance of the resistive divider to limit the cross current to the desired value ($R_{TOTAL} = V_{BUS} / I_{CROSS}$) and the required sense resistor value to be connected to the AMC1311 input: $R_{SENSE} = V_{FSR} / I_{CROSS}$.

Consider the following two restrictions to choose the proper value of the shunt resistor R_{SENSE} :

- The voltage drop on R_{SENSE} caused by the nominal voltage range of the system must not exceed the recommended input voltage range: $V_{SENSE} \leq V_{FSR}$
- The voltage drop on R_{SENSE} caused by the maximum allowed system overvoltage must not exceed the input voltage that causes a clipping output: $V_{SENSE} \leq V_{Clipping}$

Table 2 lists examples of nominal E96-series (1% accuracy) resistor values for systems using 600 V and 800 V on the dc bus.

Table 2. Resistor Value Examples

PARAMETER	600-V DC BUS	800-V DC Bus
Resistive divider resistor R_1	3.01 M Ω	4.22 M Ω
Resistive divider resistor R_2	3.01 M Ω	4.22 M Ω
Sense resistor R_{SENSE}	20 k Ω	21 k Ω
Resulting current through resistive divider I_{CROSS}	99.3 μ A	94.5 μ A
Resulting voltage drop on sense resistor V_{SENSE}	1.987 V	1.986 V

For systems using single-ended input ADCs, [Figure 50](#) shows an example of a [TLV6001](#)-based signal conversion and filter circuit as used on the [AMC1311EVM](#). Tailor the bandwidth of this filter stage to the bandwidth requirement of the system and use NP0-type capacitors for best performance.

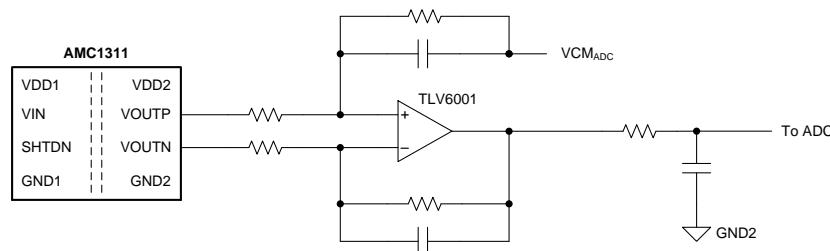


Figure 50. Connecting the AMC1311 Output to Single-Ended Input ADC

For more information on the general procedure to design the filtering and driving stages of SAR ADCs, see [18-Bit, 1MSPS Data Acquisition Block \(DAQ\) Optimized for Lowest Distortion and Noise](#) and [18-Bit Data Acquisition Block \(DAQ\) Optimized for Lowest Power](#), available for download at www.ti.com.

9.2.3 Application Curve

In frequency inverter applications, the power switches must be protected in case of an overvoltage condition. To allow for fast system power-off, a low delay caused by the isolated amplifier is required. [Figure 51](#) shows the typical full-scale step response of the AMC1311. Consider the delay of the required window comparator and the MCU to calculate the overall response time of the system.

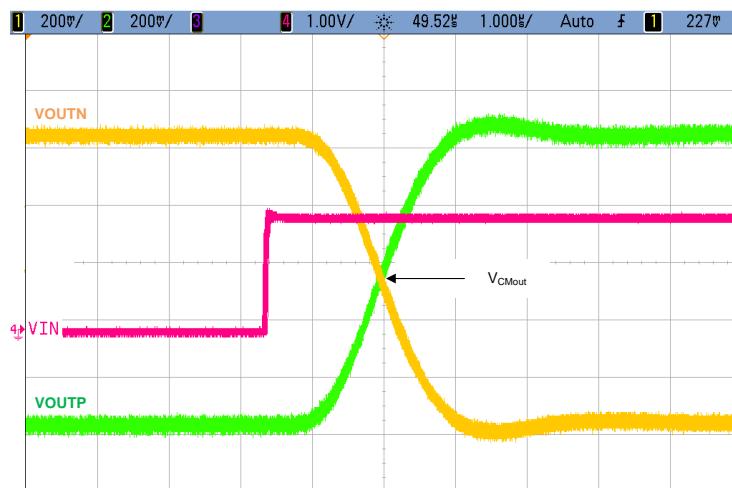


Figure 51. Step Response of the AMC1311B

9.3 Do's and Don'ts

Do not leave the analog input VIN of the AMC1311 unconnected (floating) when the device is powered up on the high-side. If the device input is left floating, the bias current may generate a negative input voltage that exceeds the specified input voltage range and the output of the device is invalid.

10 Power Supply Recommendations

In a typical frequency inverter application, the high-side power supply (VDD1) for the AMC1311 is generated from the low-side supply (VDD2) of the device by an isolated dc/dc converter circuit. A low-cost solution is based on the push-pull driver SN6501 and a transformer that supports the desired isolation voltage ratings. TI recommends using a low-ESR decoupling capacitor of 0.1 μ F and an additional capacitor of minimum 1 μ F for both supplies of the AMC1311. Place these decoupling capacitors as close as possible to the AMC1311 power-supply pins to minimize supply current loops and electromagnetic emissions.

The AMC1311 does not require any specific power up sequencing. Consider the analog settling time t_{AS} as specified in the [Switching Characteristics](#) table after ramp up of the VDD1 high-side supply.

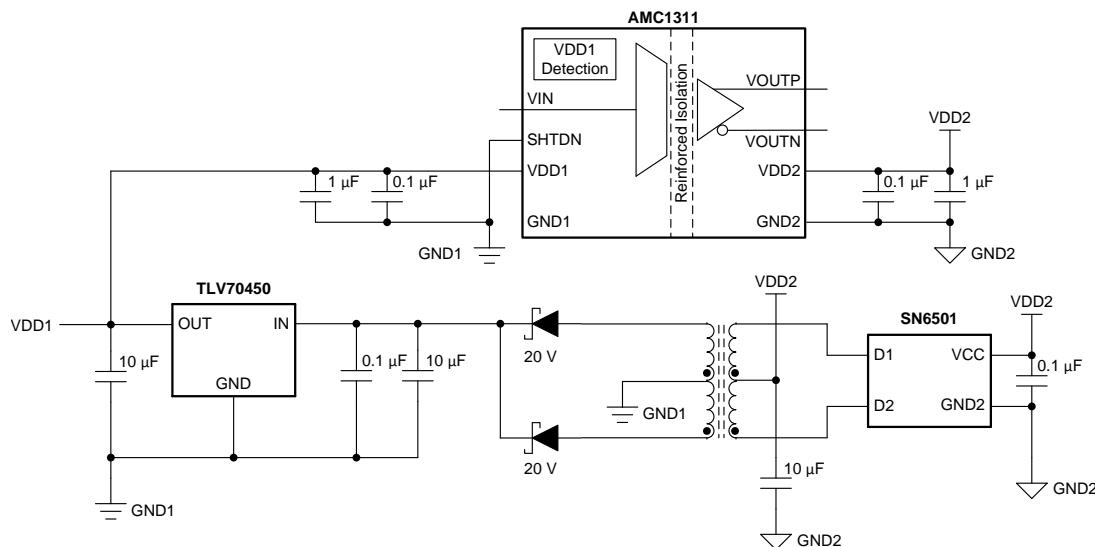


Figure 52. SN6501-Based, High-Side Power Supply

11 Layout

11.1 Layout Guidelines

For best performance, place the smaller 0.1- μ F decoupling capacitors (C1 and C6) as close as possible to the AMC1311 power-supply pins, followed by the additional C2 and C5 capacitors with a minimum value of 1 μ F. The resistors and capacitors used for the analog input (C3) and output filters (R5, R10, and C13) are placed next to the decoupling capacitors. Use 1206-size, SMD-type, ceramic decoupling capacitors and route the traces to the VIN and SHTDN pins underneath. Connect the supply voltage sources in a way that allows the supply current to flow through the pads of the decoupling capacitors before powering the AMC1311.

Figure 53 shows this approach as implemented on the [AMC1311EVM](#). Capacitors C5 and C6 decouple the high-side supply VDD1 while capacitors C1 and C2 are used to support the low-side supply VDD2 of the AMC1311.

11.2 Layout Example

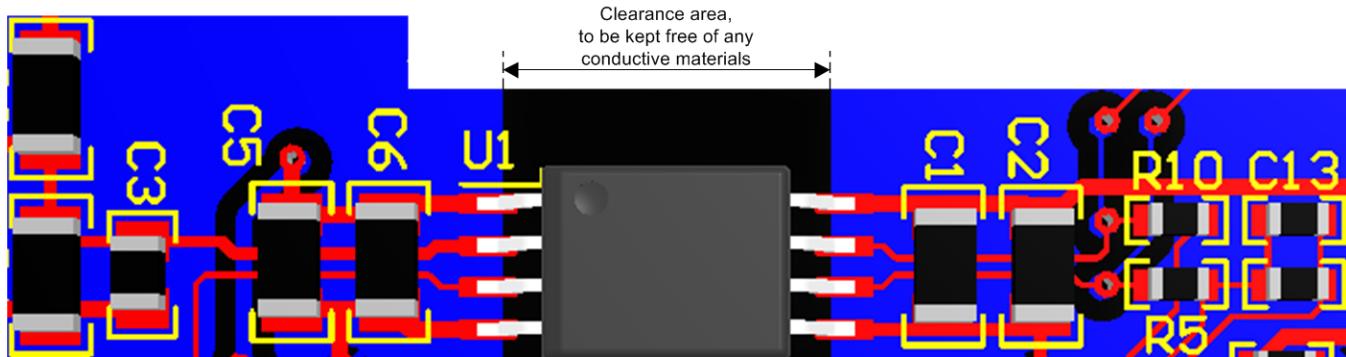


Figure 53. Recommended Layout of the AMC1311

12 Device and Documentation Support

12.1 Documentation Support

12.1.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

12.1.2 Related Documentation

For related documentation, see the following:

- [Isolation Glossary](#)
- [Dual, 1MSPS, 16-/14-/12-Bit, 4x2 or 2x2 Channel, Simultaneous Sampling Analog-to-Digital Converter](#)
- [Semiconductor and IC Package Thermal Metrics](#)
- [ISO72x Digital Isolator Magnetic-Field Immunity](#)
- [AMC1301 Precision, ±250-mV Input, 3-µs Delay, Reinforced Isolated Amplifier](#)
- [TLV600x Low-Power, Rail-to-Rail In/Out, 1-MHz Operational Amplifier for Cost-Sensitive Systems](#)
- [AMC1311EVM Users Guide](#)
- [18-Bit, 1-MSPS Data Acquisition Block \(DAQ\) Optimized for Lowest Distortion and Noise](#)
- [18-Bit, 1-MSPS Data Acquisition Block \(DAQ\) Optimized for Lowest Power](#)
- [SN6501 Transformer Driver for Isolated Power Supplies](#)

12.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

12.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community **TI's Engineer-to-Engineer (E2E) Community.** Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support **TI's Design Support** Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.4 Trademarks

E2E is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

12.5 Electrostatic Discharge Caution

 This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

 ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

12.6 Glossary

[SLYZ022](#) — **TI Glossary.**

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
AMC1311BDWV	ACTIVE	SOIC	DWV	8	64	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-55 to 125	1311B	Samples
AMC1311BDWVR	ACTIVE	SOIC	DWV	8	1000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-55 to 125	1311B	Samples
AMC1311DWV	ACTIVE	SOIC	DWV	8	64	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	1311	Samples
AMC1311DWVR	ACTIVE	SOIC	DWV	8	1000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	1311	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.**OBsolete:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and



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PACKAGE OPTION ADDENDUM

12-Jun-2018

continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF AMC1311 :

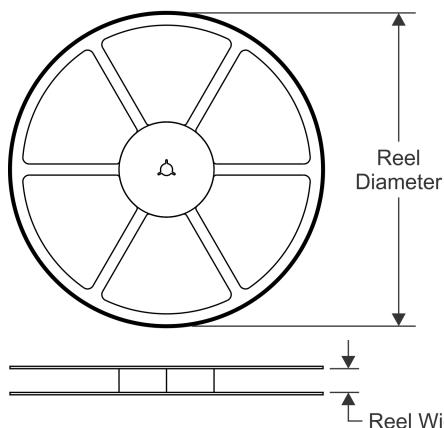
- Automotive: [AMC1311-Q1](#)

NOTE: Qualified Version Definitions:

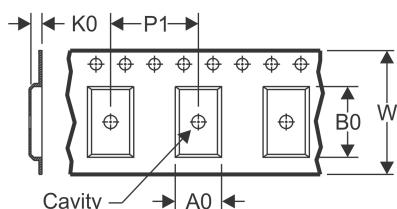
- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

TAPE AND REEL INFORMATION

REEL DIMENSIONS

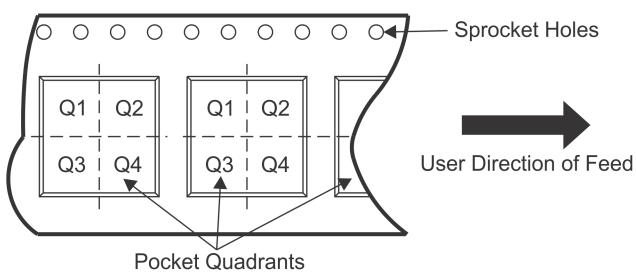


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

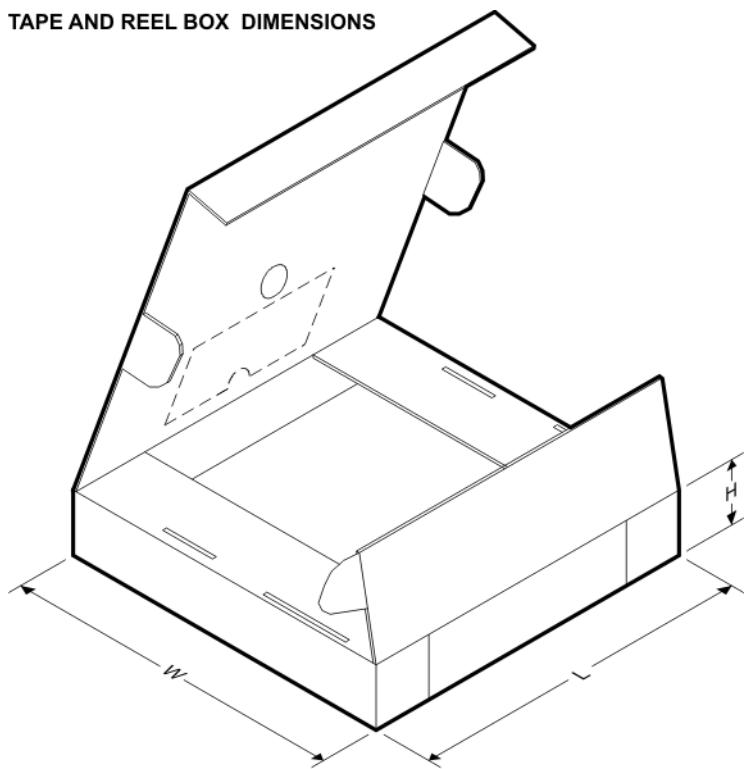
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
AMC1311BDWVR	SOIC	DWV	8	1000	330.0	16.4	12.05	6.15	3.3	16.0	16.0	Q1
AMC1311DWVR	SOIC	DWV	8	1000	330.0	16.4	12.05	6.15	3.3	16.0	16.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
AMC1311BDWVR	SOIC	DWV	8	1000	350.0	350.0	43.0
AMC1311DWVR	SOIC	DWV	8	1000	350.0	350.0	43.0

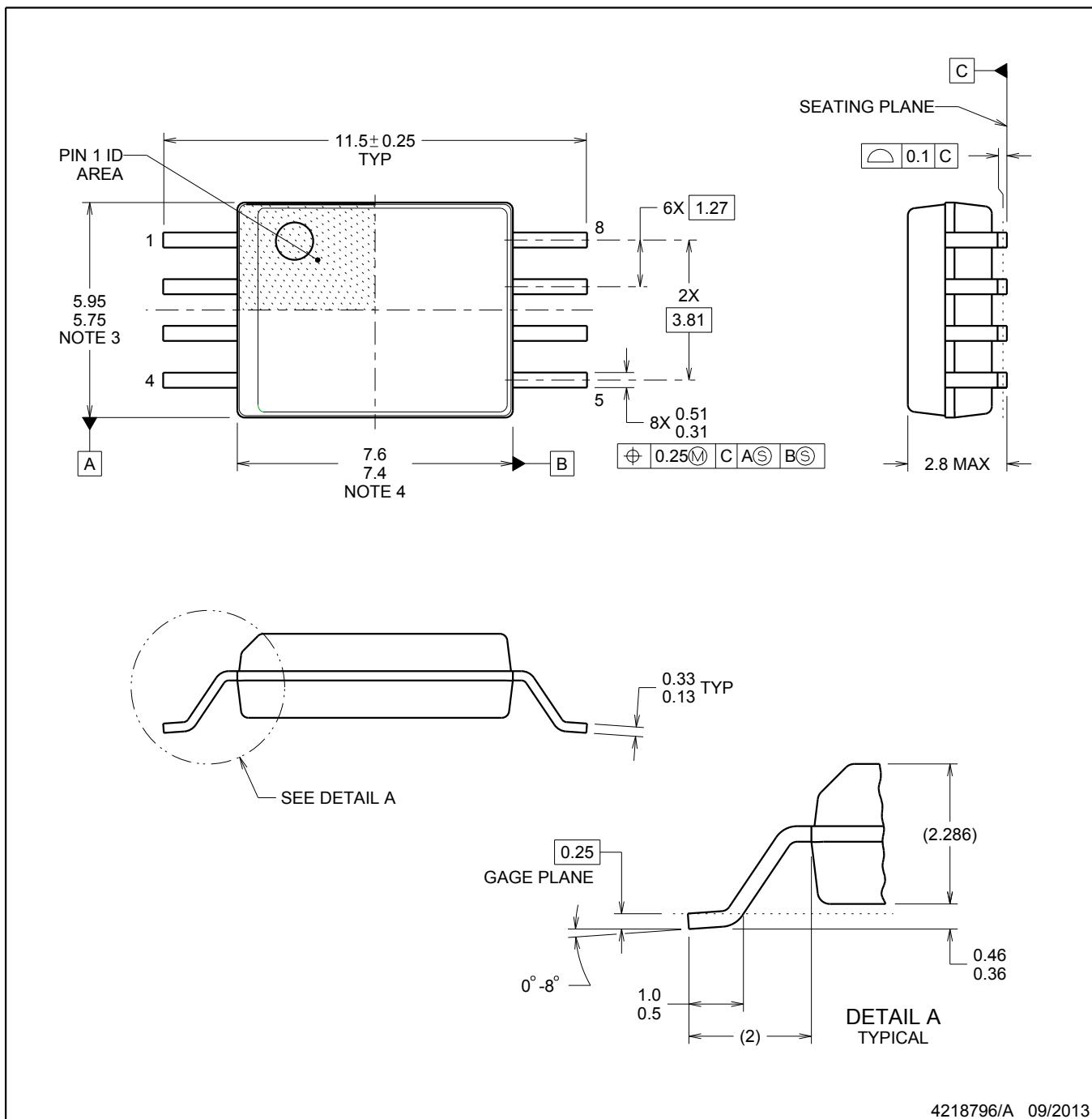
PACKAGE OUTLINE

DWV0008A



SOIC - 2.8 mm max height

SOIC



4218796/A 09/2013

NOTES:

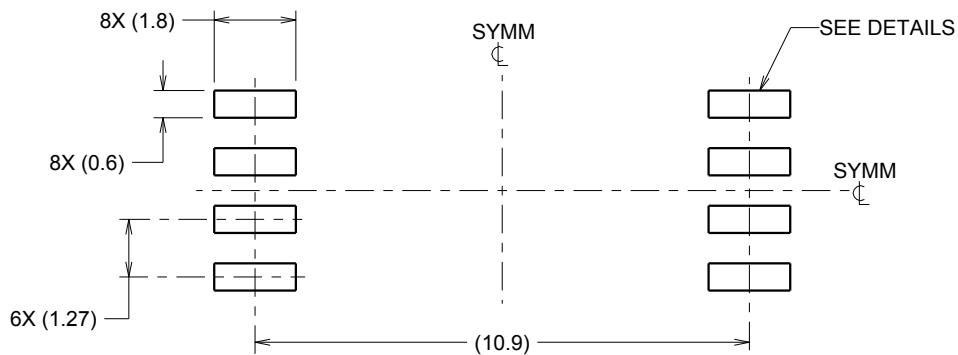
1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.

EXAMPLE BOARD LAYOUT

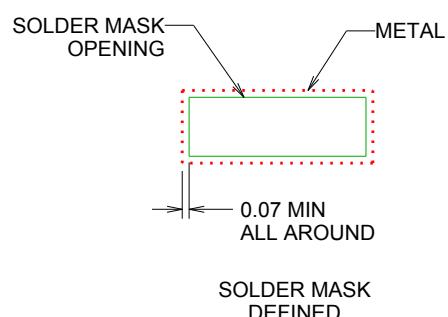
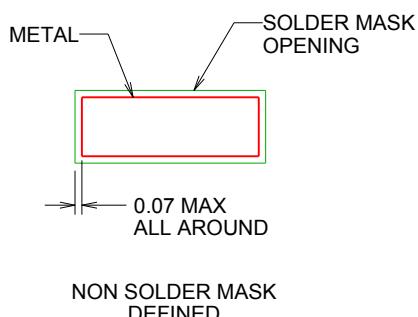
DWV0008A

SOIC - 2.8 mm max height

SOIC



LAND PATTERN EXAMPLE
9.1 mm NOMINAL CLEARANCE/CREEPAGE
SCALE:6X



SOLDER MASK DETAILS

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NOTES: (continued)

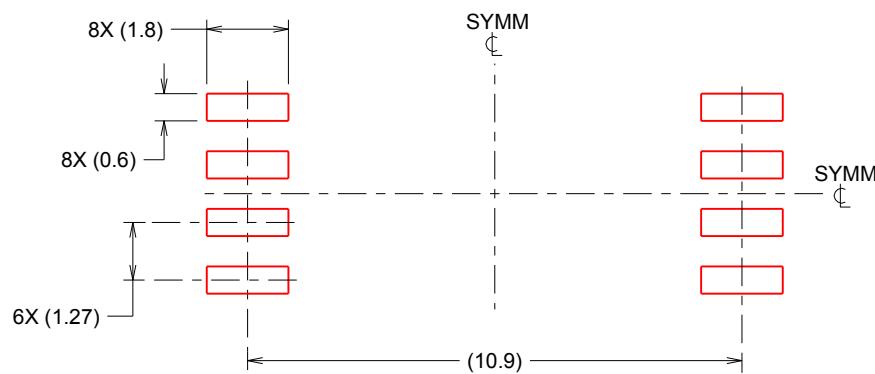
5. Publication IPC-7351 may have alternate designs.
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DWV0008A

SOIC - 2.8 mm max height

SOIC



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:6X

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NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.

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