1206 反编蓝灯



#### **DESCRIPTIONS:**

- •3.2x1.6x0.8mm SMD LED
- •Emitting Color: UBC
- •Lens Color:Water Clear

CUSTOMER:				
MASON	P/N:C1206UB			
CUSTOM	IER P/N:			

### **CUSTOMER APPROVED SIGNATURES**

APPROVRD BY	CHECKED BY

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#### ATTENTION

3.2x1.6X0.8mm SMD CHIP LED

PART NO: C1206UB

**OBSERVE PRECAUTIONS** FOR HANDLING LECTROSTATIC ISCHARGE SENSITIVE DEVICES

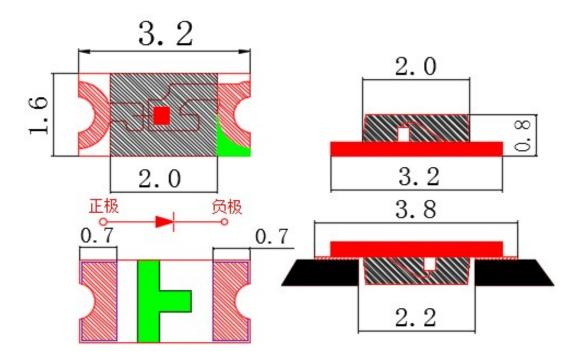
#### **Features**

- 3.2mmx1.6mm SMT LED, 0.8m THICKNESS.
- WIDE VIEWING ANGLE.
- IDEAL FOR BACKLIGHT AND INDICATOR.
- PACKAGE: 3000PCS/REEL.
- RoHS COMPLIANT.

#### **Applications**

- Automotive: backlighting in dashboard and switch.
  Telecommunication: indicator and back-lighting in telephone and fax.
  Flat backlight for LCD switch and symbol.

### **Package Dimensions**



- Notes: 1. All dimensions are in millimeters. 2. Tolerance is  $\pm 0.15$  unless otherwise noted. 3. Specifications are subject to change without notice.

#### **Device Selection Guide**

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Part No.	Cł	Lens color	
C1206UG	Material		Water Clear
C12000G	(AlGalnP)	Green	Water Clear

# ▶ Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit	
Power Dissipation	PD	100	mW	
Forward Current	IF	20	mA	
Peak Forward Current*1	IFP	100	mA	
Reverse Voltage	VR	5	V	
Operating Temperature	Topr	-40°C To +85°C		
Storage Temperature	Tstg	-40°C To +85°C		

### ◆ Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Min	typ	Max	Unit	Test Conditions	
Forward Voltage	VF	2.5	_	3.0	V	IF=5mA	
Reverse Current	IR	_	_	10	μA	VR=5V	
Peak Wave Length	λр	_	465	_	nm	nm IF=5mA	
Dominant Wave Length	λd	460		470	nm	IF-JIIIA	
Luminous Intensity	IV	120	_	150	mcd	IF=5mA	
Viewing Angle	2 <del>0</del> 1/2	_	120	_	Deg.	IF=5mA	

#### Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity, or chromaticity), the typical accuracy of the sorting process is as follows:

1. Chromaticity Coordinates: ±0.01

2. Luminous Intensity: ±15%

3. Forward Voltage: ±0.1V

# Typical Electrical/Optical Characteristics Curves

Notes: \*1: Pulse width≤0.1ms, Duty cycle≤1/10

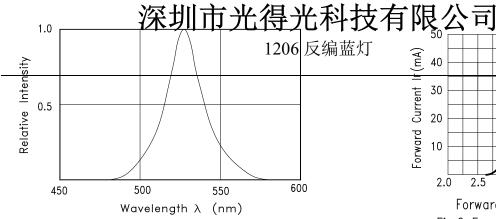
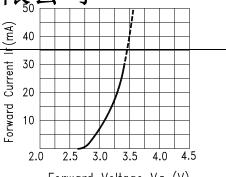


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH



Forward Voltage V<sub>F</sub> (V) Fig.2 Forward Current vs. Forward Voltage

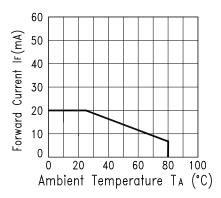


Fig.3 Forward Current Derating Curve

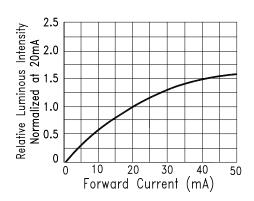


Fig.4 Relative Luminous Intensity vs. Forward Current

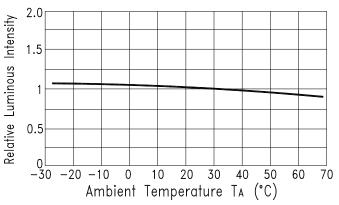


Fig.5 Luminous Intensity vs.Ambient Temperature

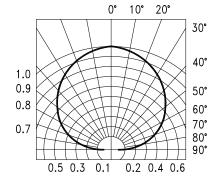
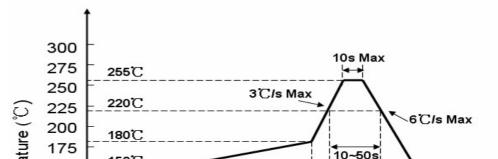


Fig.6 Spatial Distribution

# **♦** Soldering Profile

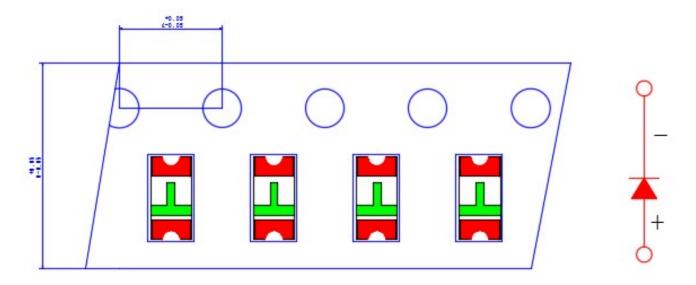


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## Lead process

# ◆ Tape specifications (Units:mm)

# 1206反编带方式



### **♦ VF Rank**

Rank MIN		VF		Condition
		MIN	MAX	Condition
<b>L</b>	b1	2.5	2.6	15-5-A
b	b2	2.6	2.7	IF=5mA

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b3	2.7	2.8	
b4	2.8	2.9	
b5	2.9	3.0	

Tolerance:±0.05V

### ♦ IV Rank

Pon	.le	Ι <u>ν</u>		Condition
Ran	ıĸ	MIN	MAX	Condition
o	o2	160	200	
	p1	200	250	
р	p2	250	300	IF=5mA
	q1	300	350	
q	q2	350	400	

olerance:±15%

### **♦ WLD Rank**

Rank <b>-</b>		WLD		Condition
Rank	`	MIN	MAX	Condition
E	E3	510	515	
	E4	515	520	
	F1	520	525	IF5mA
F	F2	525	530	IFSIIIA
	F3	530	535	
	F4	535	540	

Tolerance:±1nm

# ◆ Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	V <sub>F</sub> (V)	I <sub>F</sub> =5mA	Initial Level*1.1
Reverse current	Ir(UA)	V <sub>R</sub> =5V	Over U*2
Luminous intensity	IV(mcd)	I <sub>F</sub> =5mA	Initial Level*0.7

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Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

#### **◆** CAUTIONS:

### 1.Storage

• In order to avoid the absorption of moisture, it is recommended to store in the dry box (or desicca tor) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature: 5°C~30°C Humidity: 60%HR max.

Attention after opened

However LED is corresponded SMD, when LED be soldered dip, interfacial separation may affect The light transmission efficiency, causing the light intensity to drop. Attention in followed.

a. After opened and mounted, the soldering shall be quickly.

b. Keeping of a fraction

Temperature: 5°C~40°C Humidity: less than 30%

- In case or more than 1 week passed after opening or change color of indicator on desiccant compo nents shall be dried 10-12hr. at 60°C±3°C.
- In case of supposed the components is humid, shall not be dried dip-solder just before. 100Hr at 80°C±3°C or 12Hr at 100°C±3°C

### 2.ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

The following procedures may decrease the possibility of ESD damage.

- All production machinery and test instruments must be electrically grounded.
- Use a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- Maintain a humidity level of 50% or higher in production areas.
- Use anti-static packaging for transport and storage.